

# Lens-array PDV probe using a pyramid prism

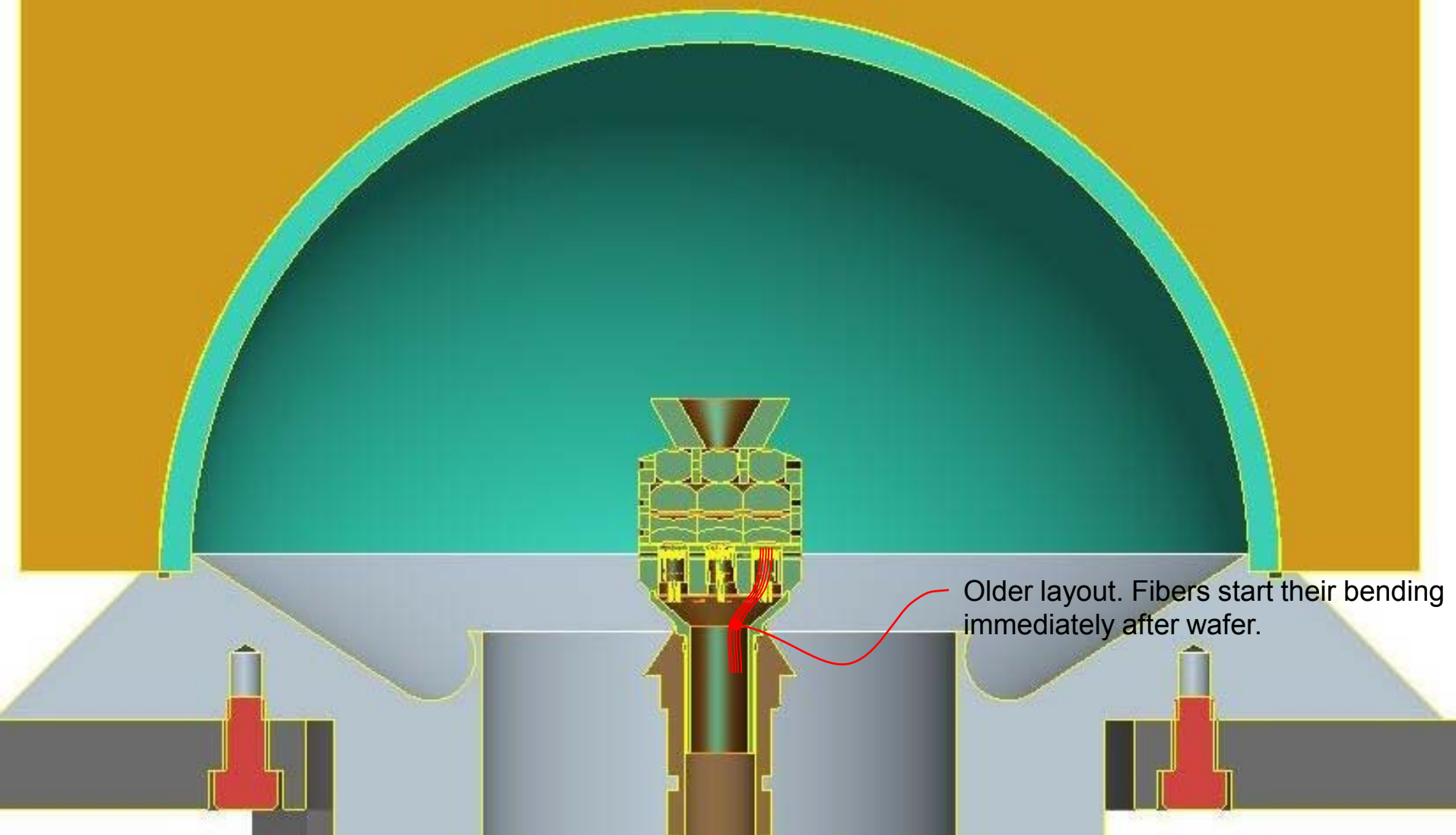
Robert Malone, Morris Kaufman, Brian Cox, Vince Romero,  
Brian Cata  
NSTec, Los Alamos Operations

Danny Sorenson, Pete Pazuchanics  
Los Alamos National Laboratory

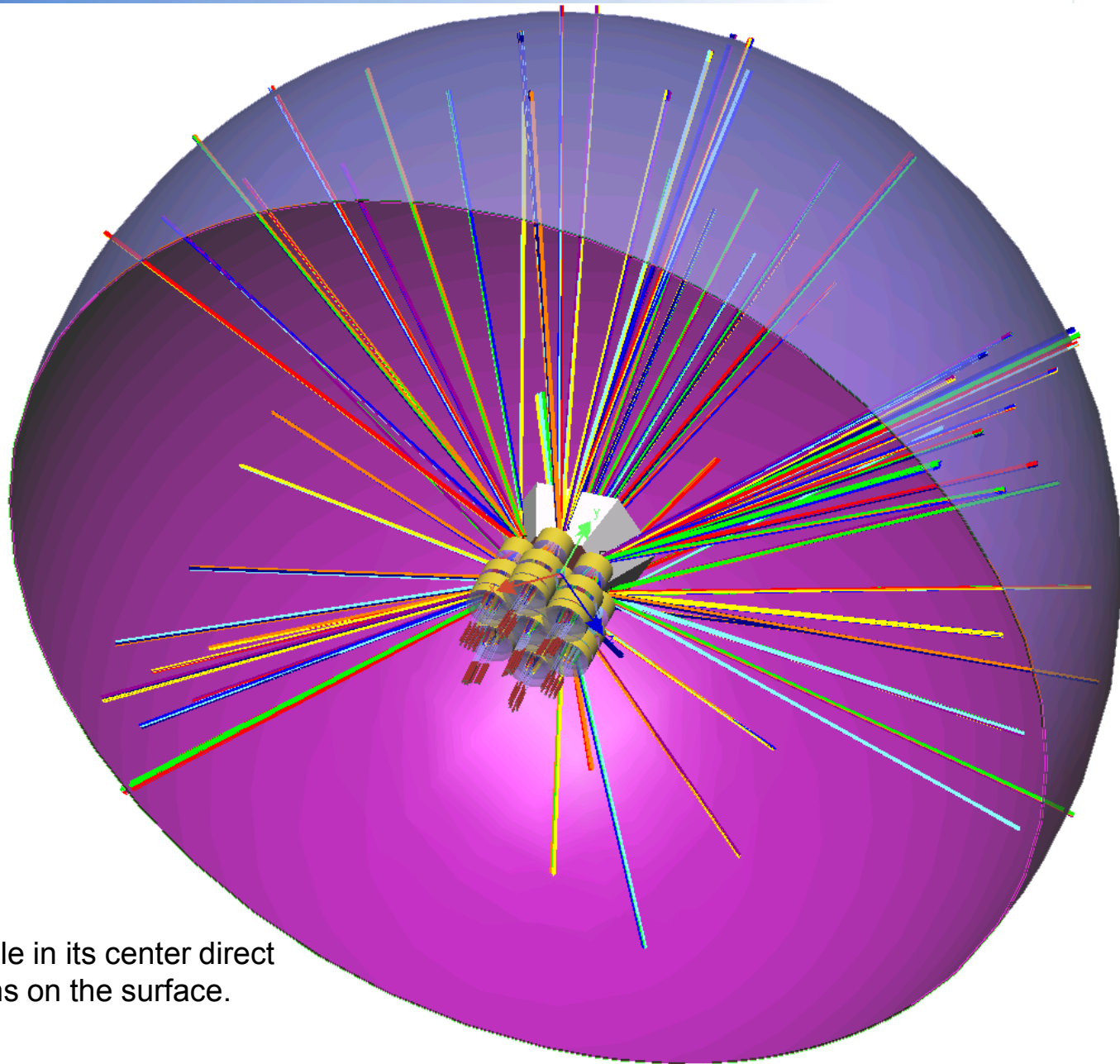
This work was done by National Security Technologies, LLC, under  
Contract No. DE-AC52-06NA25946 with the U.S. Department of Energy.



## AOC#1 – Bug Eye Probe



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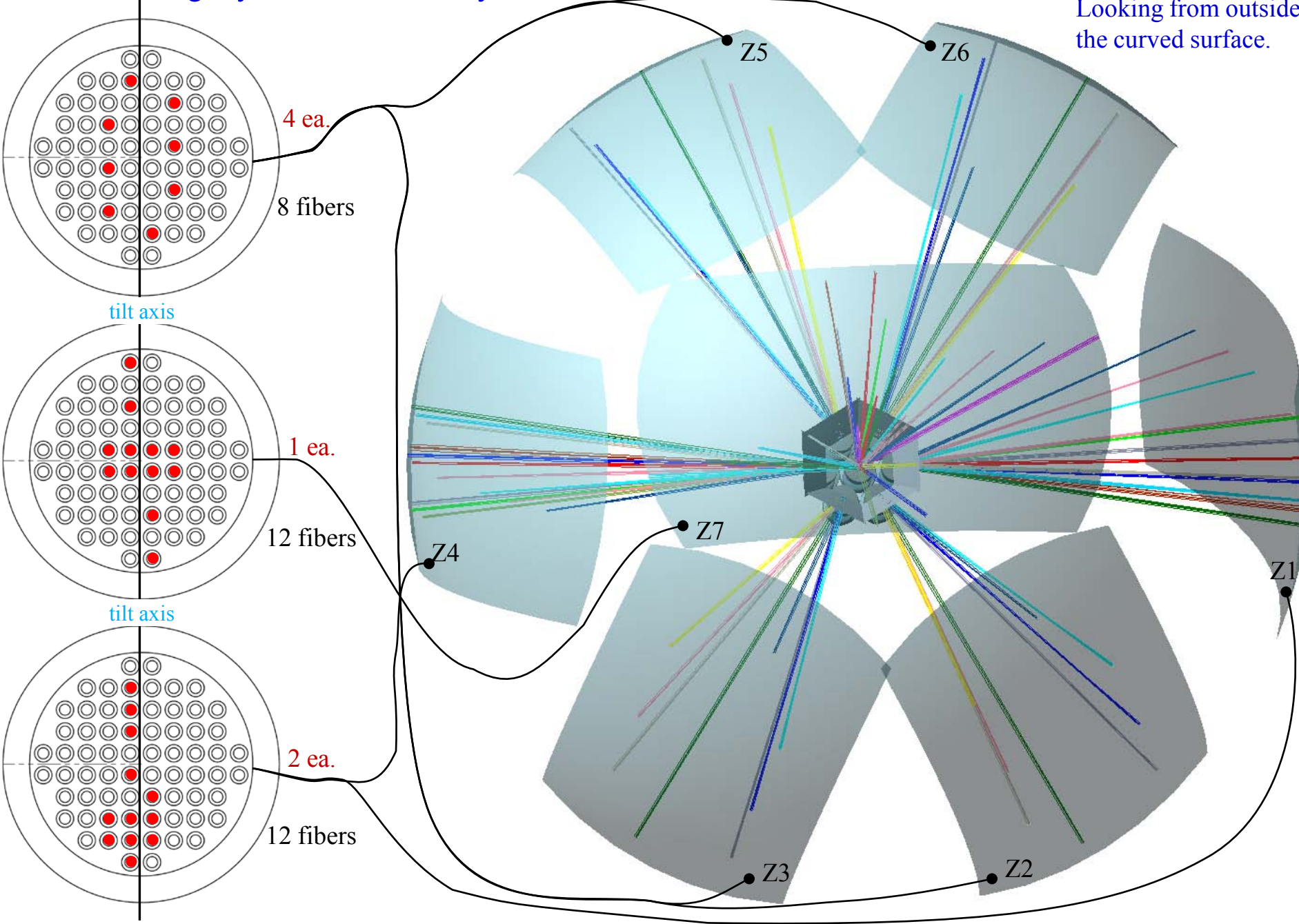


A 6-faceted prism with a cone hole in its center direct the PDV fiber's light into 7 regions on the surface.



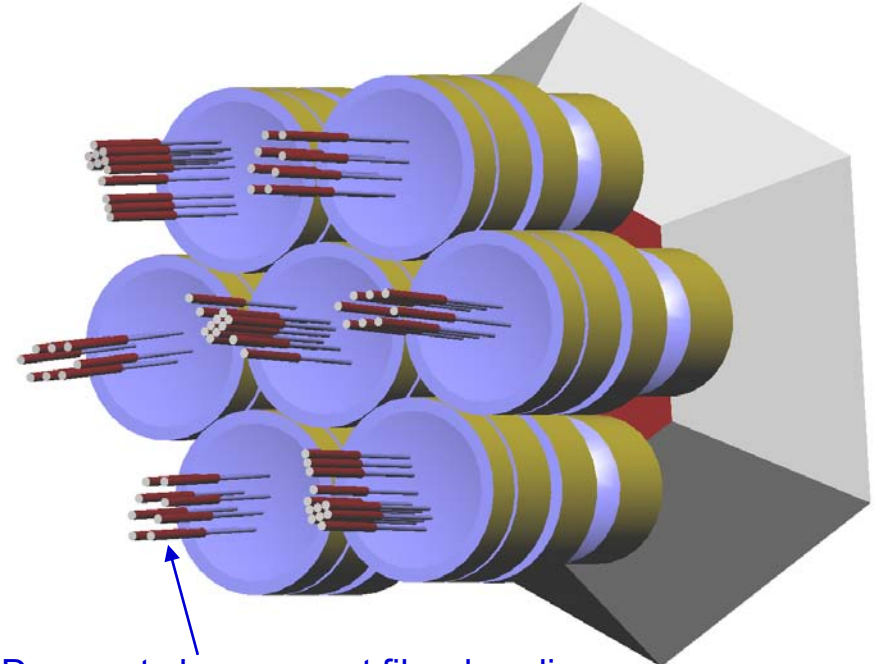
AOC#1 – Bug Eye Probe recently tested

Looking from outside  
the curved surface.

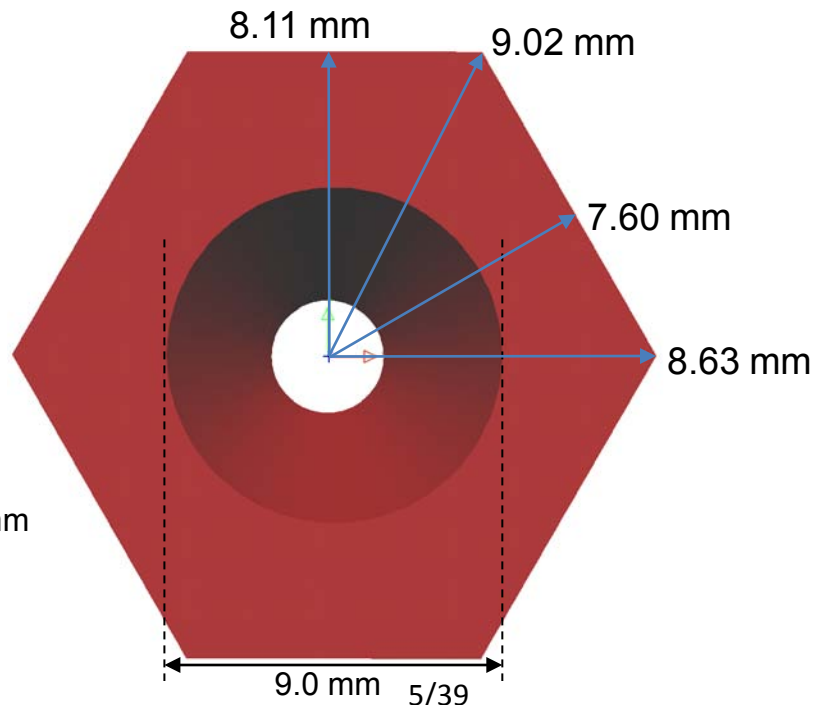
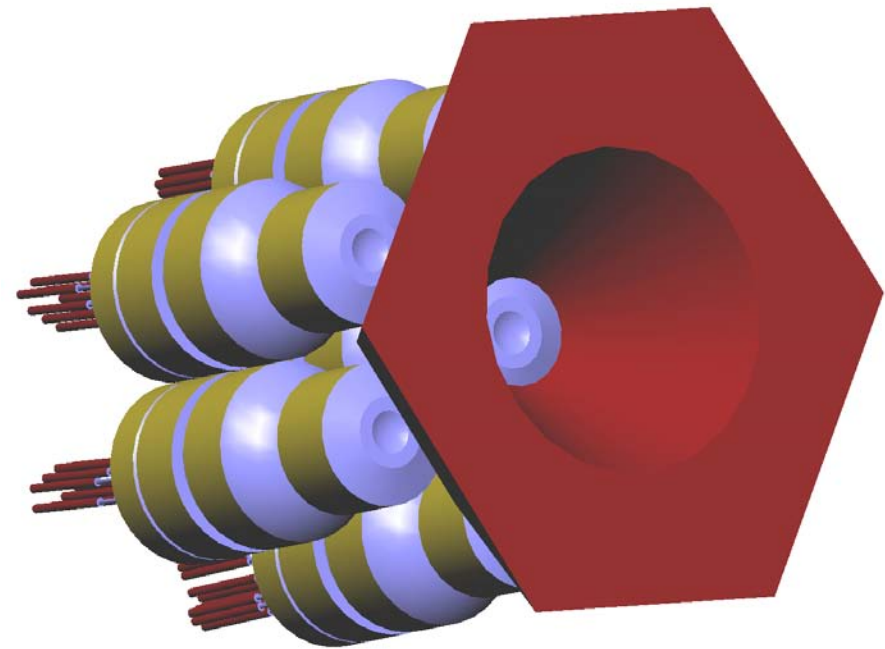
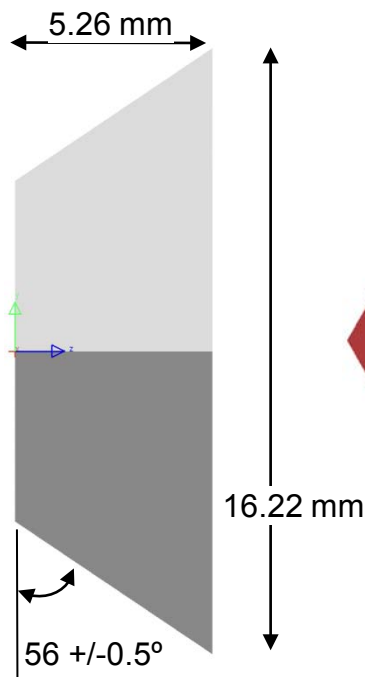


AOC#1 used for Hemi shot #3.

2 facets are at 56° and 4 facets are at 61°.



Does not show correct fiber bending.



## AOC#1 – Bug Eye Probe

### Advantages:

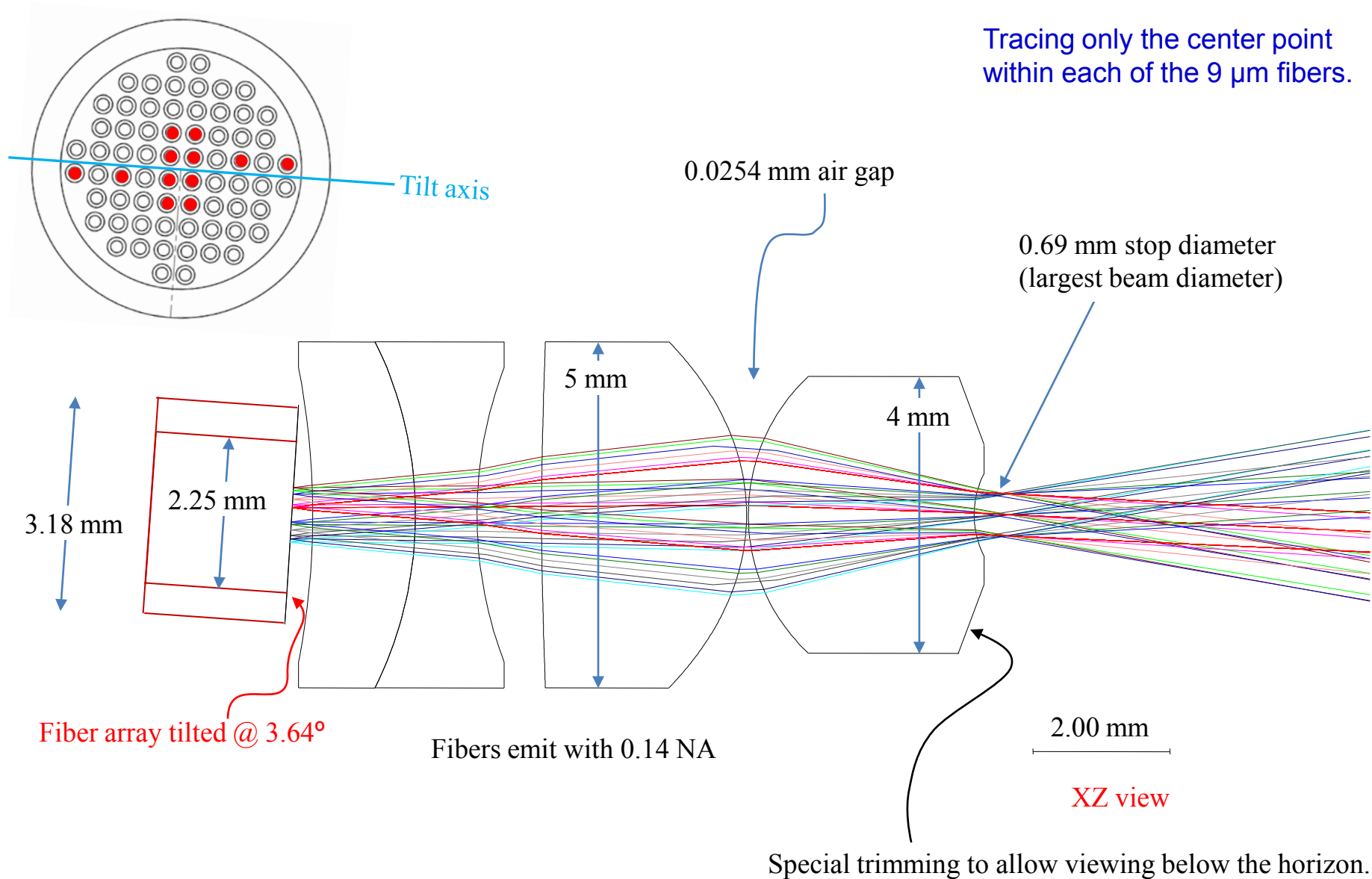
1. Each of the 7 fiber arrays can have different rotations to change area coverages.
2. Each mirror facet can have different tilts to change area coverages. We used 56° and 61°.
3. This probe accommodates several hundreds of fibers. We assembled the first probe with 68 fibers.
4. Accommodates imaging along with the PDV channels.
5. By trimming sharp corners of prism facets, PDV can gain 1.4 mm more data recording.

### Disadvantages:

1. Because of short procurement time, one of the lenses used broadband AR coating instead of 1550 nm coating.
2. Zero crossings are shifted 5-mm for 6 of the 7 zones.
3. Extra assembly time required to angle polish each fiber (add one extra week).
4. Cleaning of the fiber arrays is very important to minimize back reflections.
5. Angle cleaving the fibers does not work as well as angle polishing.



Each fiber in the array is cleaved at  $8^\circ$ , so now array is only tilted  $3.64^\circ$



Tracing only the center point within each of the  $9\ \mu\text{m}$  fibers.

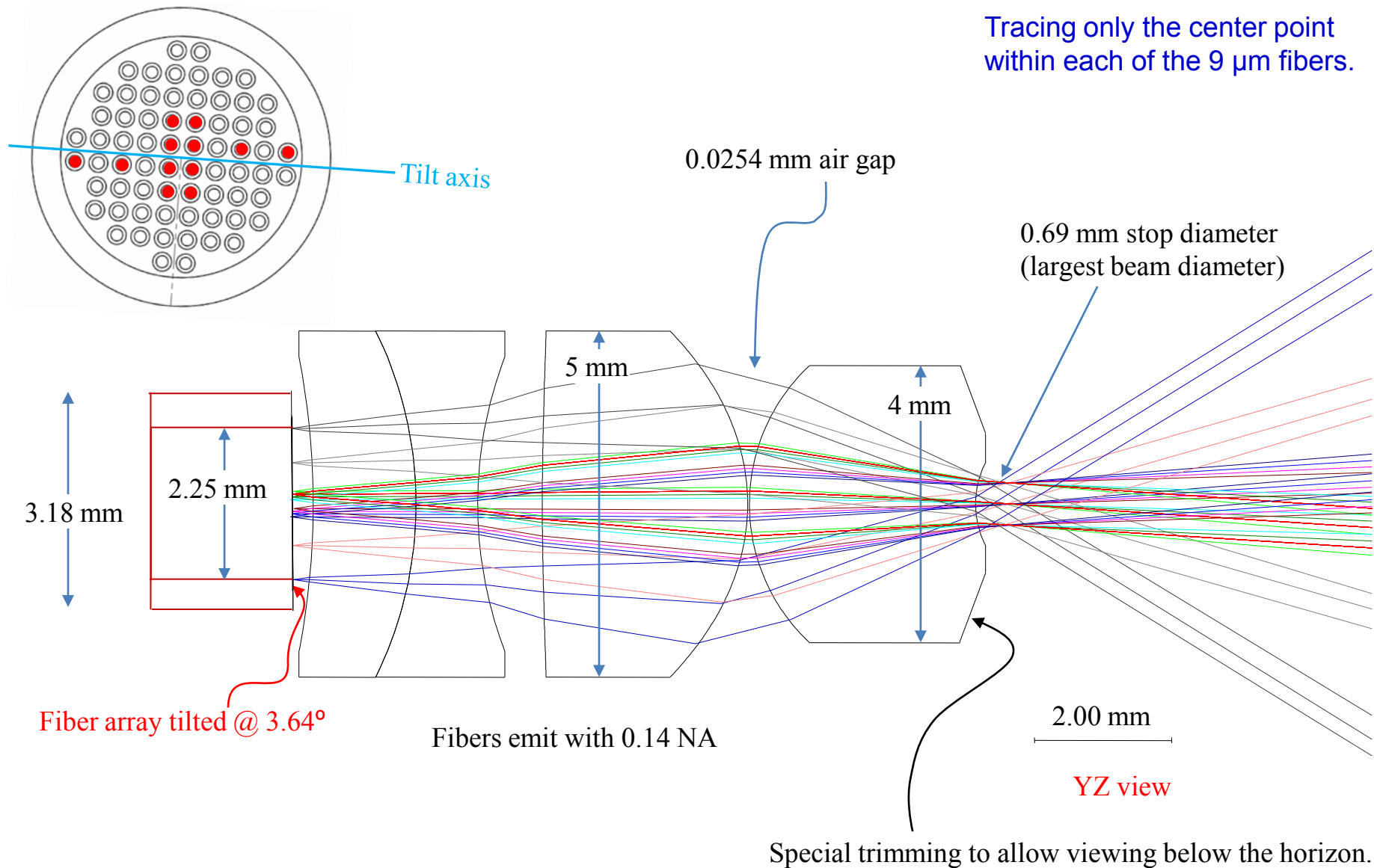
Fiber array tilted @  $3.64^\circ$

Fibers emit with 0.14 NA

XZ view

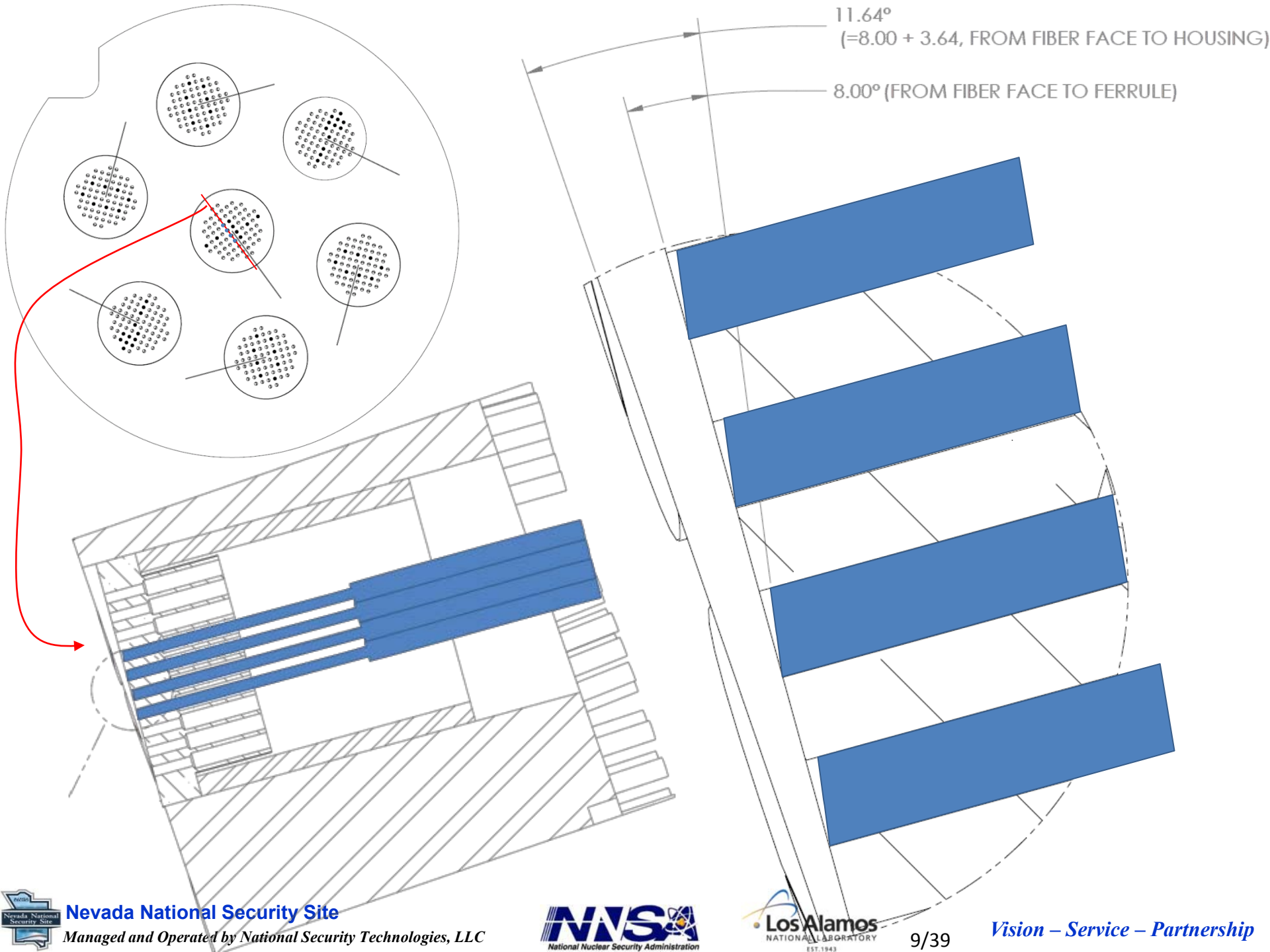
Magnification by the lens group =  $\sim 29$  at a distance of 100 mm from the stop.

Each fiber in the array is cleaved at  $8^\circ$ , so now array is only tilted  $3.64^\circ$

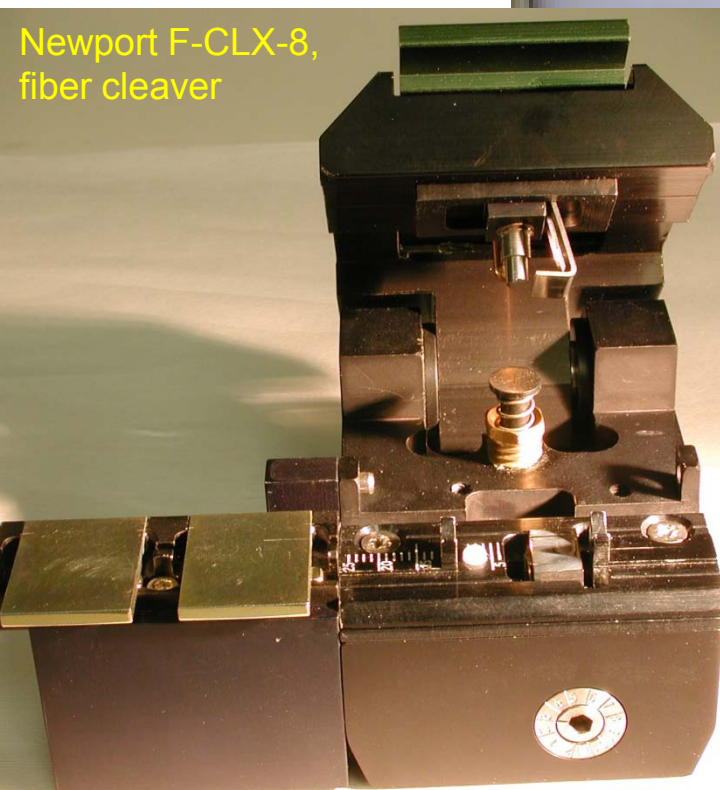


Magnification by the lens group =  $\sim 29$  at a distance of 100 mm from the stop.

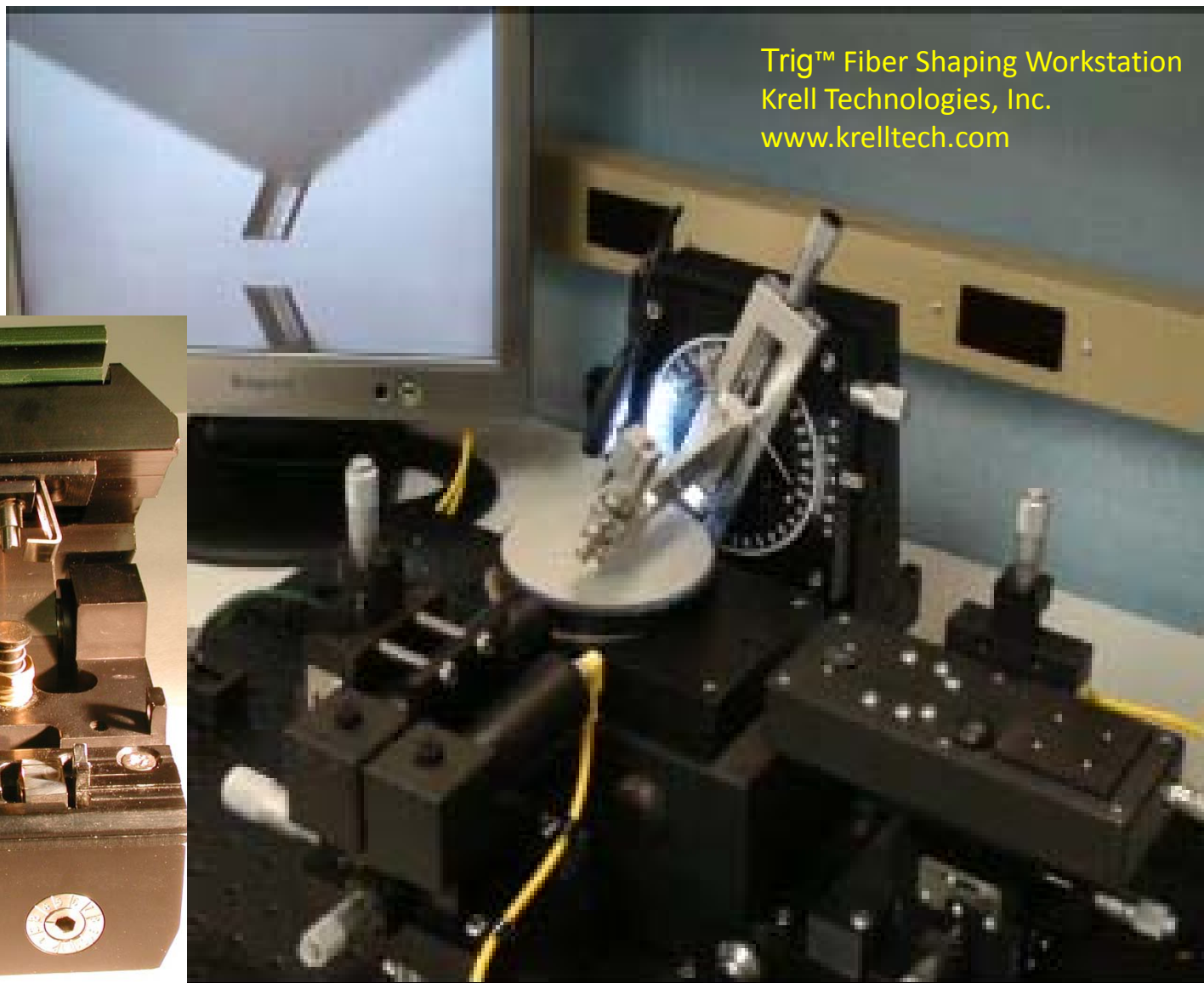




NSTec/LAO recently purchased a single fiber angle polisher. It will angle polish the 80  $\mu\text{m}$  fibers needed for the AOC imaging option.



Newport F-CLX-8,  
fiber cleaver



Trig™ Fiber Shaping Workstation  
Krell Technologies, Inc.  
[www.krelltech.com](http://www.krelltech.com)

Second attempt with correctly orientated fiber arrays. 2 alignment marks rotated 180°.





Green dots are required coverage.

(looking from fiber array towards the curved surface)  
(light coming out of page)

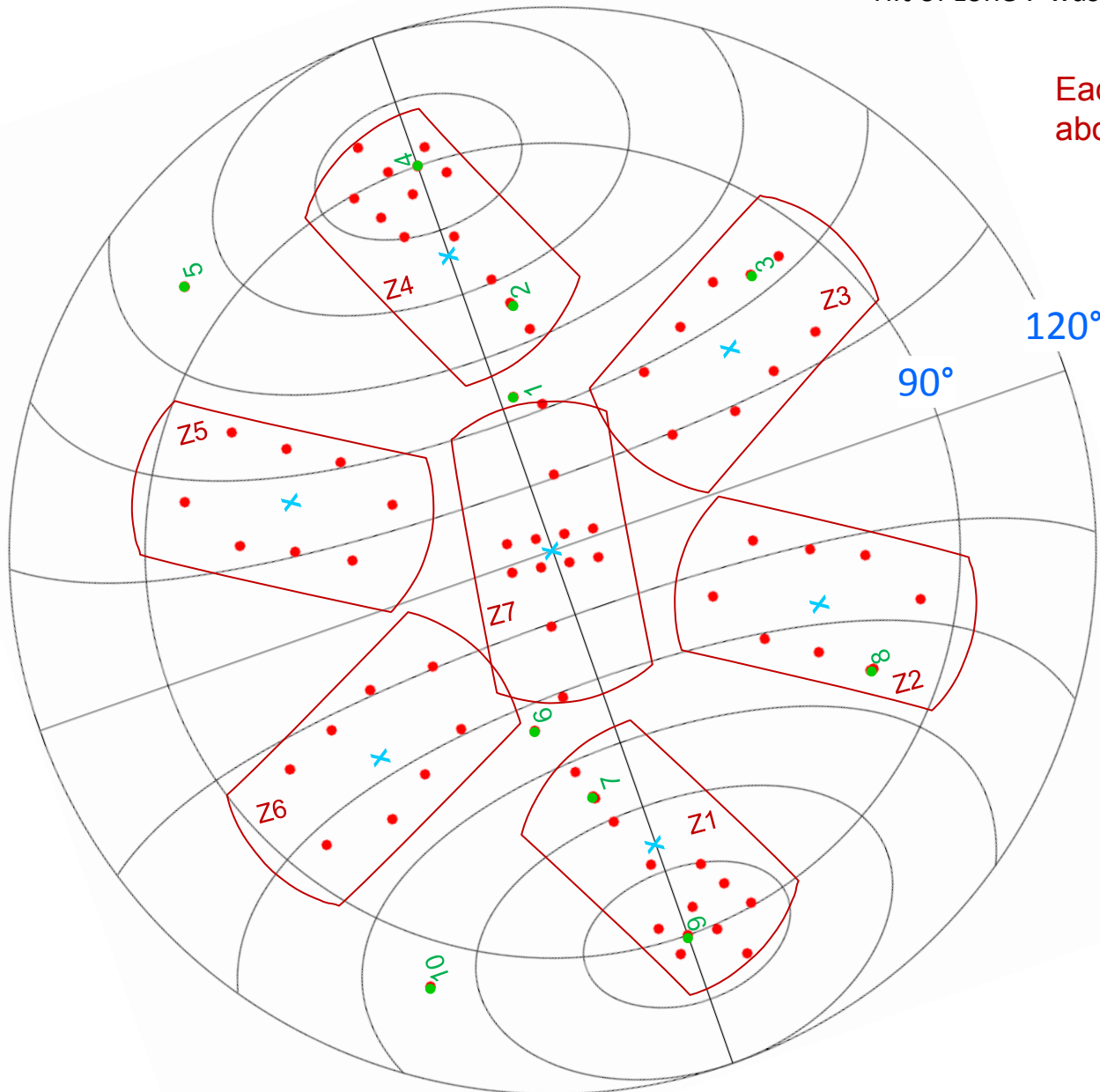
68 fiber dots are displayed.

Tilt of zones 1 & 4 were chosen to get to +/- 1.0 coverage.  
Tilt of zone 7 was chosen to get to +/- 0.5 coverage.

Each array zone can be rotated about its pivot.

**X = zone pivot**

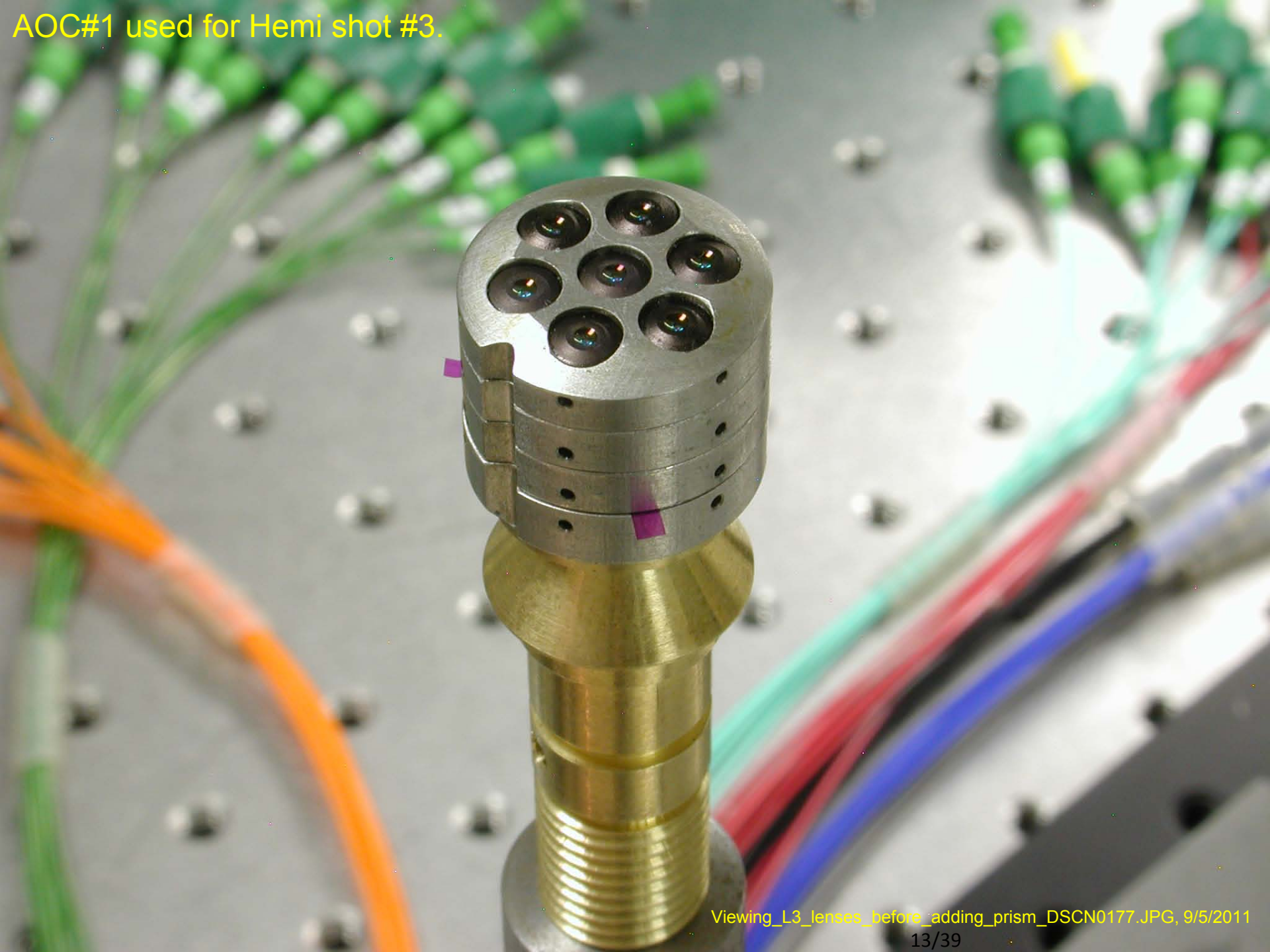
rotatable zones



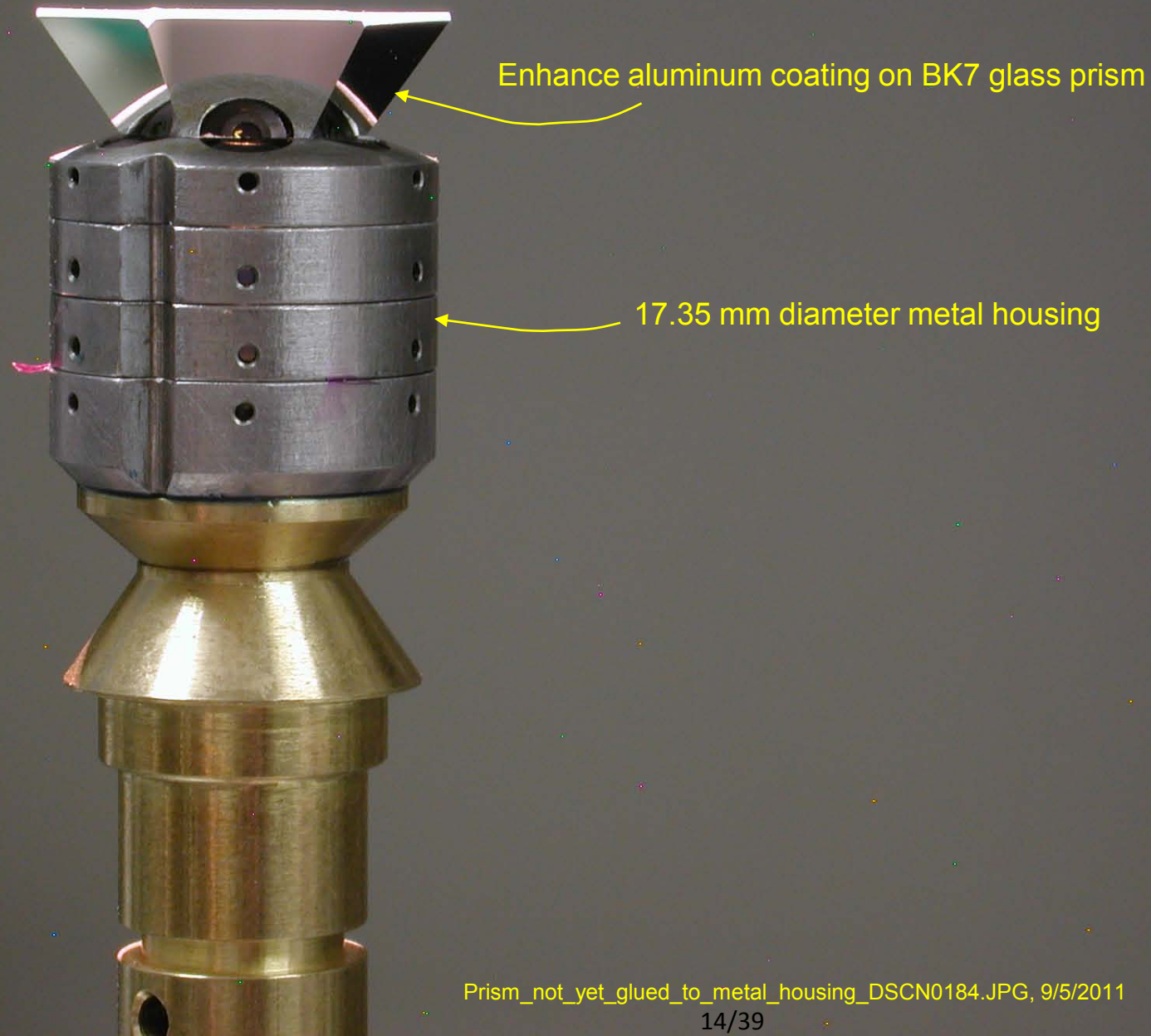
Z1 rotated  $-19^\circ$   
Z2 rotated  $0^\circ$   
Z3 rotated  $0^\circ$   
Z4 rotated  $-19^\circ$   
Z5 rotated  $0^\circ$   
Z6 rotated  $0^\circ$   
Z7 rotated  $-9^\circ$



AOC#1 used for Hemi shot #3.



AOC#1 used for Hemi shot #3.





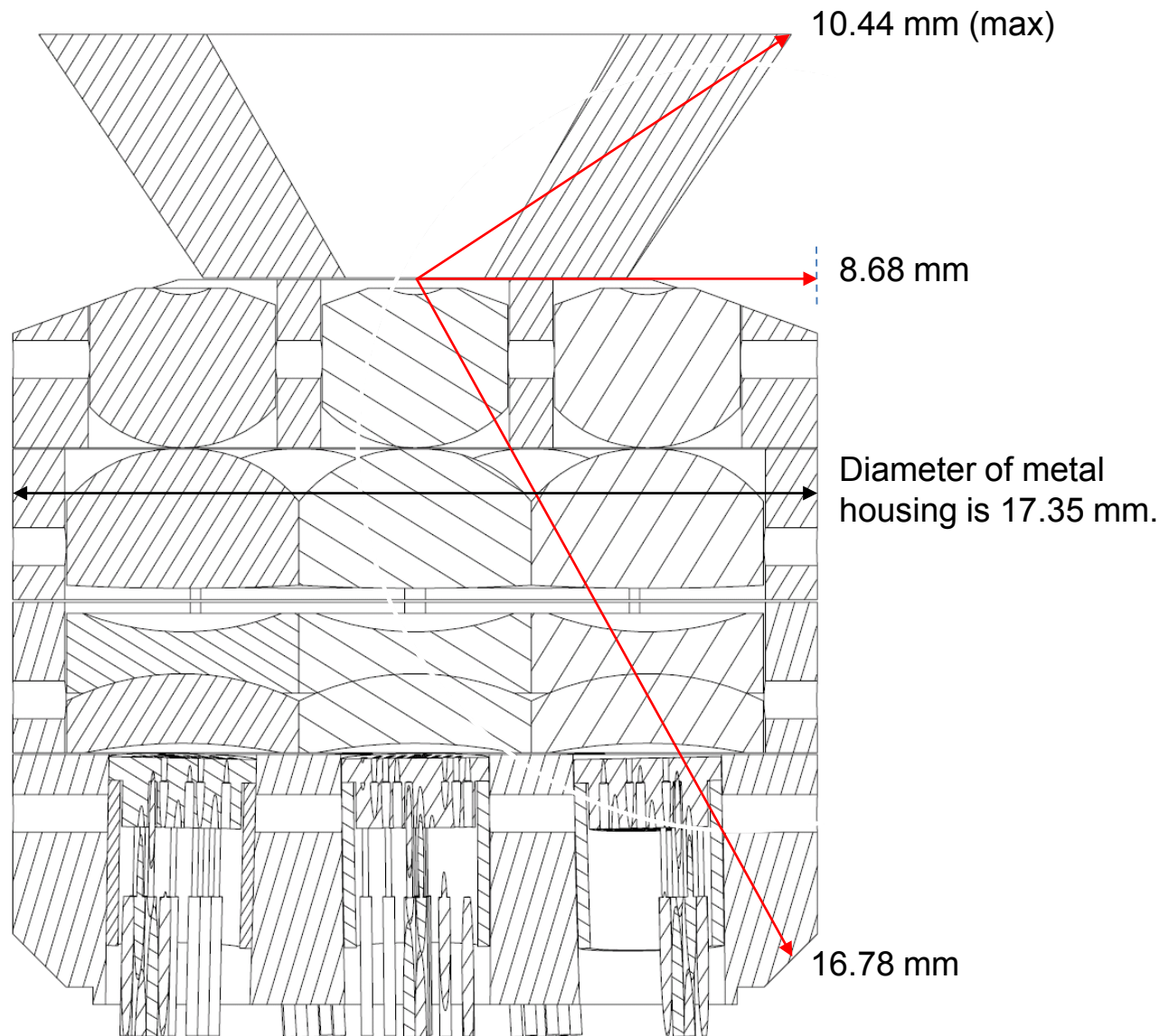
Alignment fixture to center and rotate prism before gluing.

LED emission from cladding as well as the core. Centering done with core spot (brightest).

100°  
channel

## AOC#1 used for Hemi shot #3.

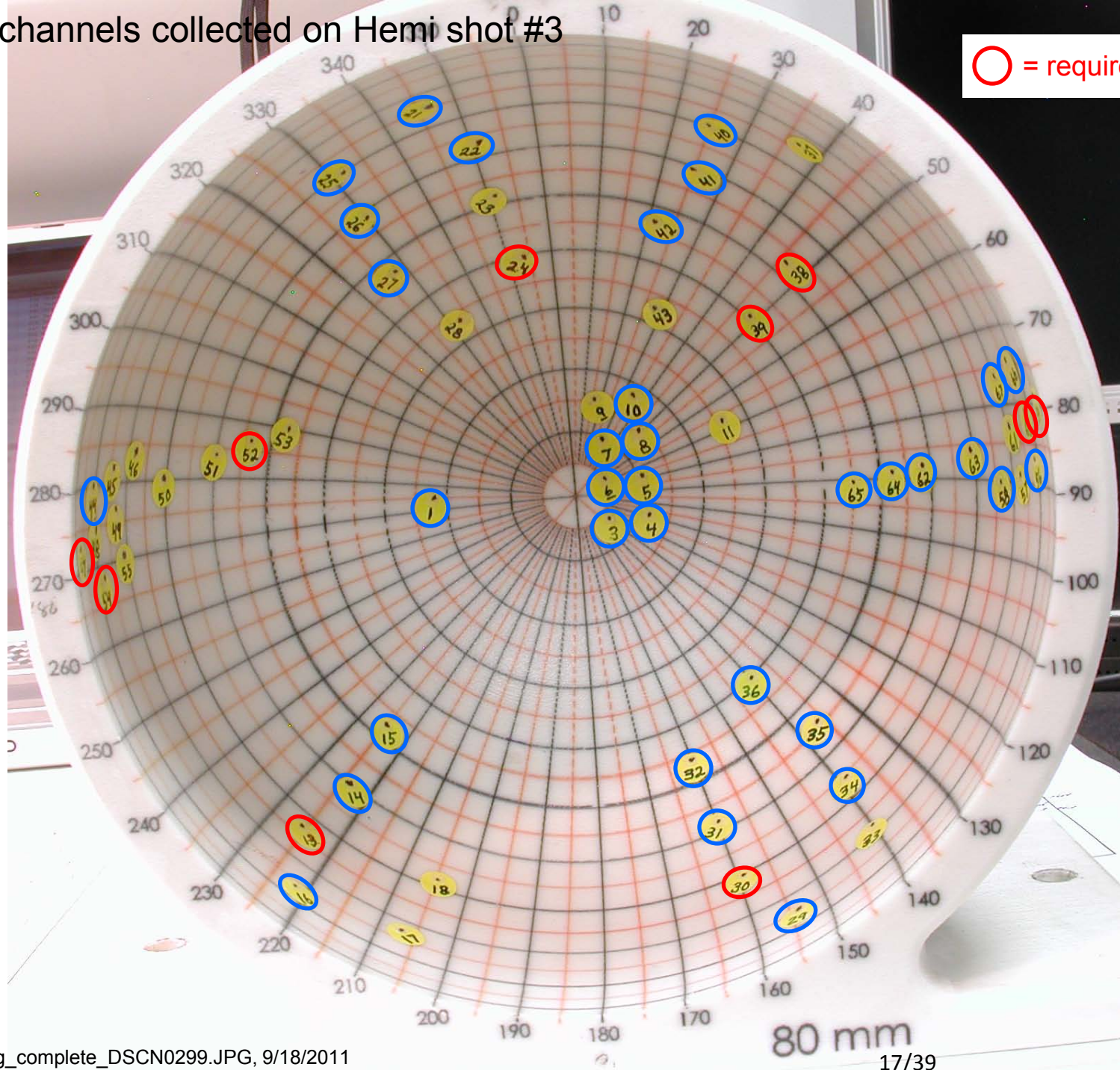
Calculating distances from the “zero crossing.”





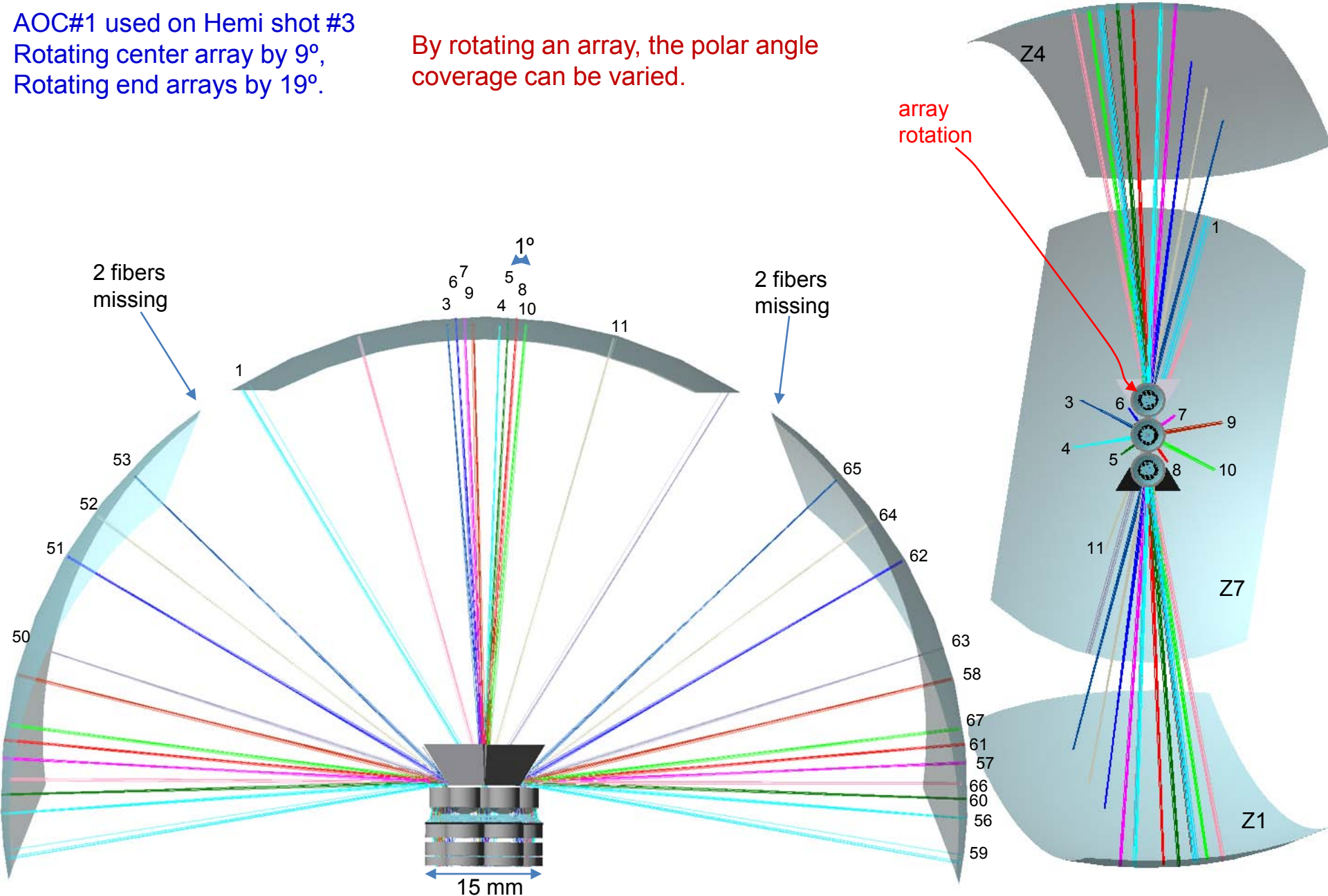
44 PDV channels collected on Hemi shot #3

○ = required points

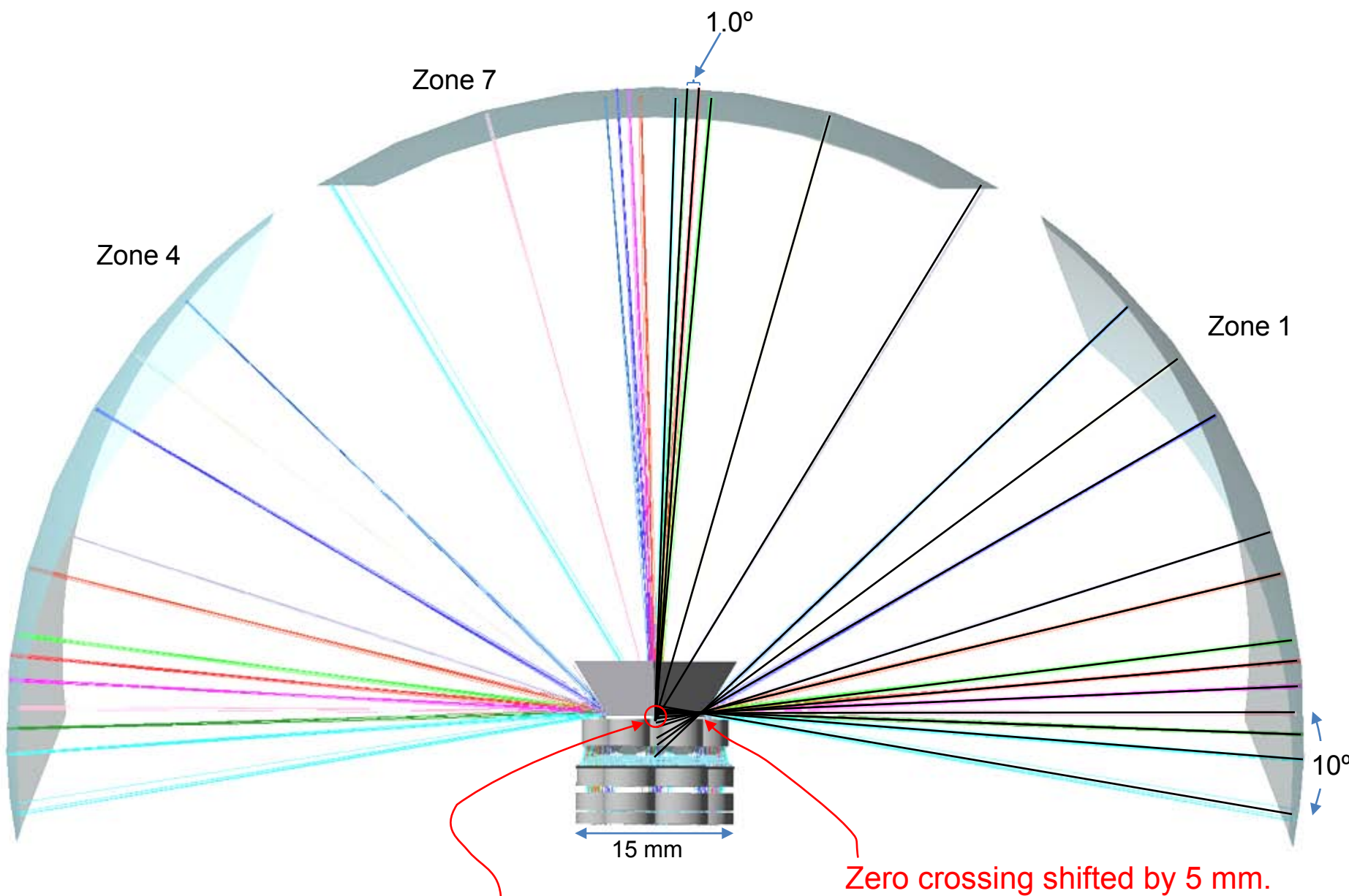


AOC#1 used on Hemi shot #3  
Rotating center array by 9°,  
Rotating end arrays by 19°.

By rotating an array, the polar angle  
coverage can be varied.





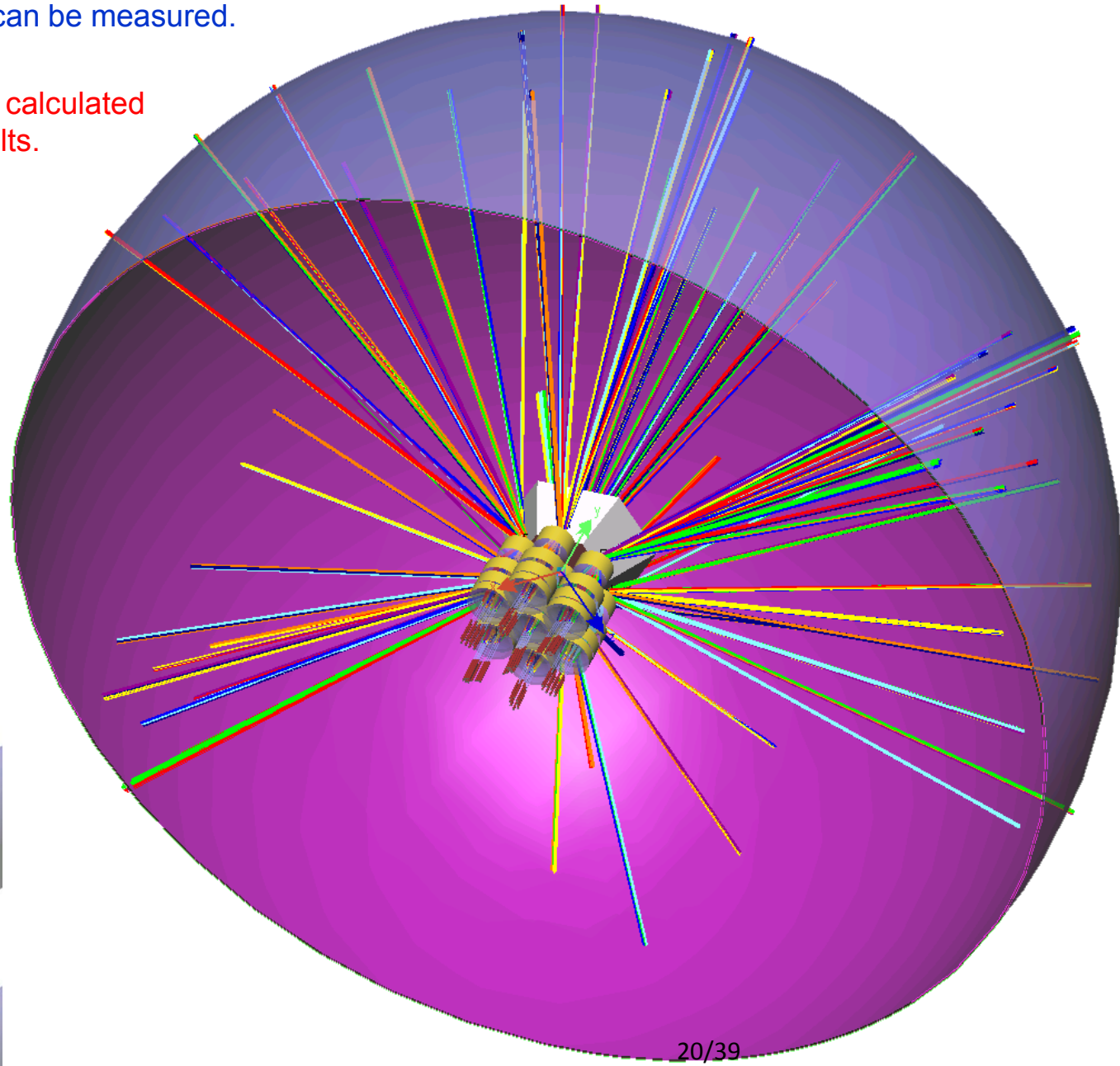
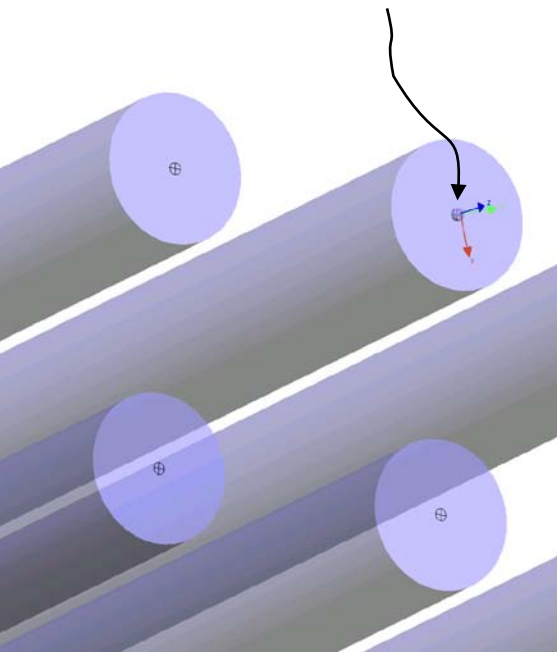


3 out of 12 fibers from Z1 fall outside 2 mm diameter zero crossing volume.

**New optical design capability:** Light is sent from 10  $\mu\text{m}$  fiber, through the lenses, reflected off the dome, back through the lenses and into the same fiber. Scatter parameters of dome can be varied. Dome diameter and shape can be varied. Transmission and reflectivity of optical components can be defined. % of received rays can be counted and their total intensity can be measured.

**PDV channel efficiencies can be calculated and compared to measured results.**

Emission source & receiver co-located.

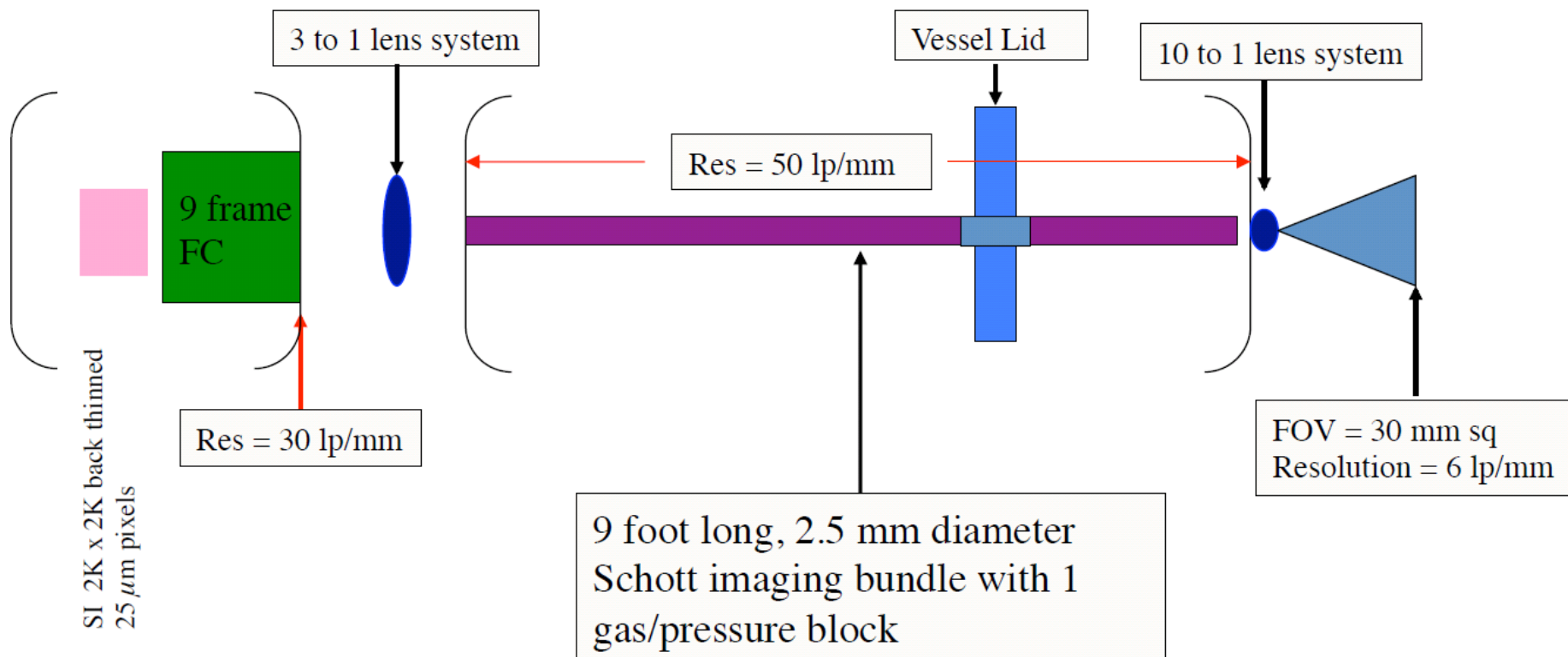




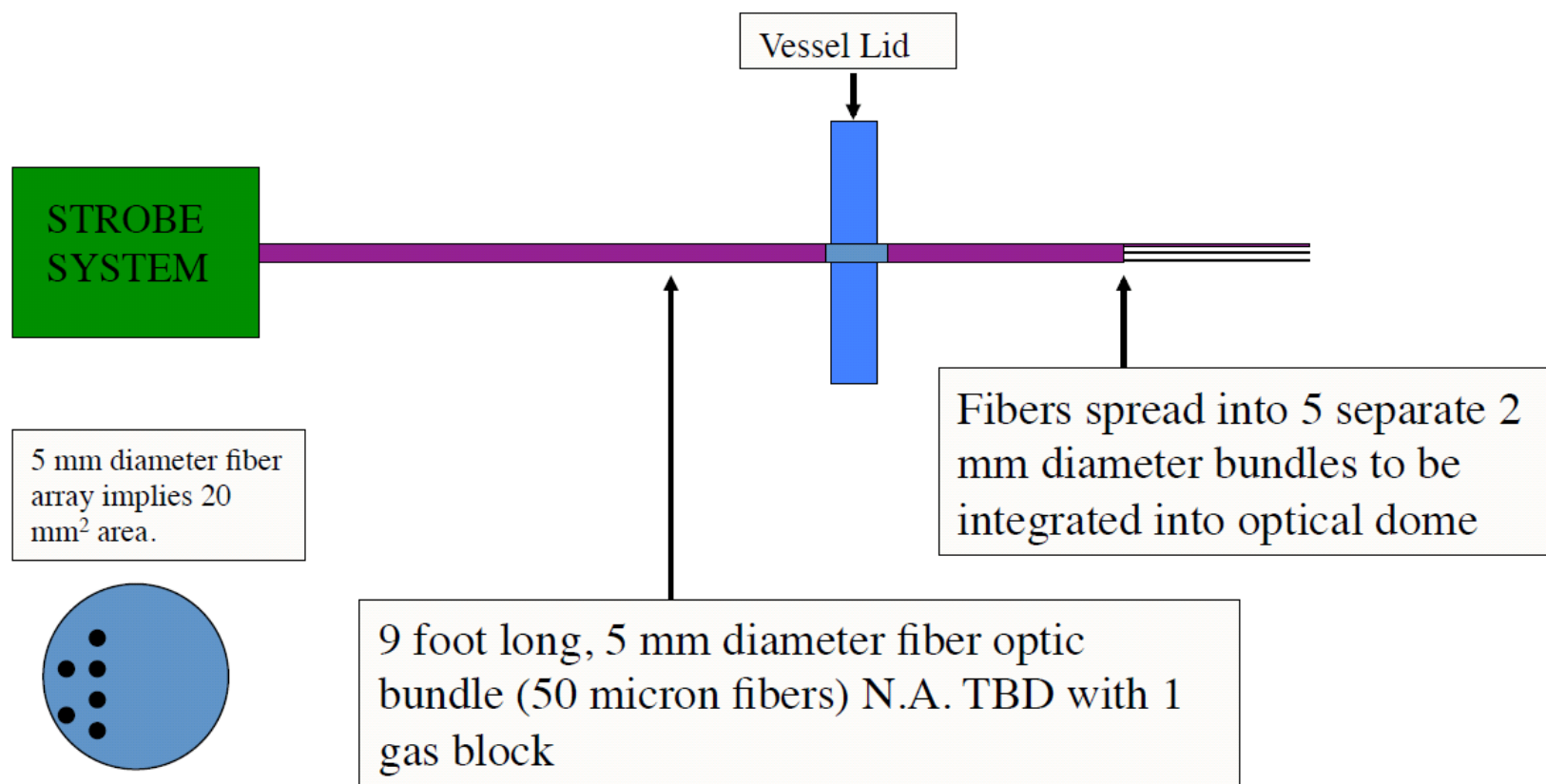
## Introduction: Why Imaging

- Static color images over 25 mm diameter FOV, with better than 100 micron resolution
  - *characterize surface condition (e.g. oxidation) at TA-55, DAF, U1A*
  - Provide a check of the PDV laser spot locations (within the FOV of the imaging) for the fully assembled package at the U1A facility
- Nine dynamic visible images over 25 mm FOV
  - *Shock waves moving across the surface (measure: symmetry and timing) [Note: Barolo pRad data confirms this measurement]*
  - *Up to 10 mm of motion of two features.*

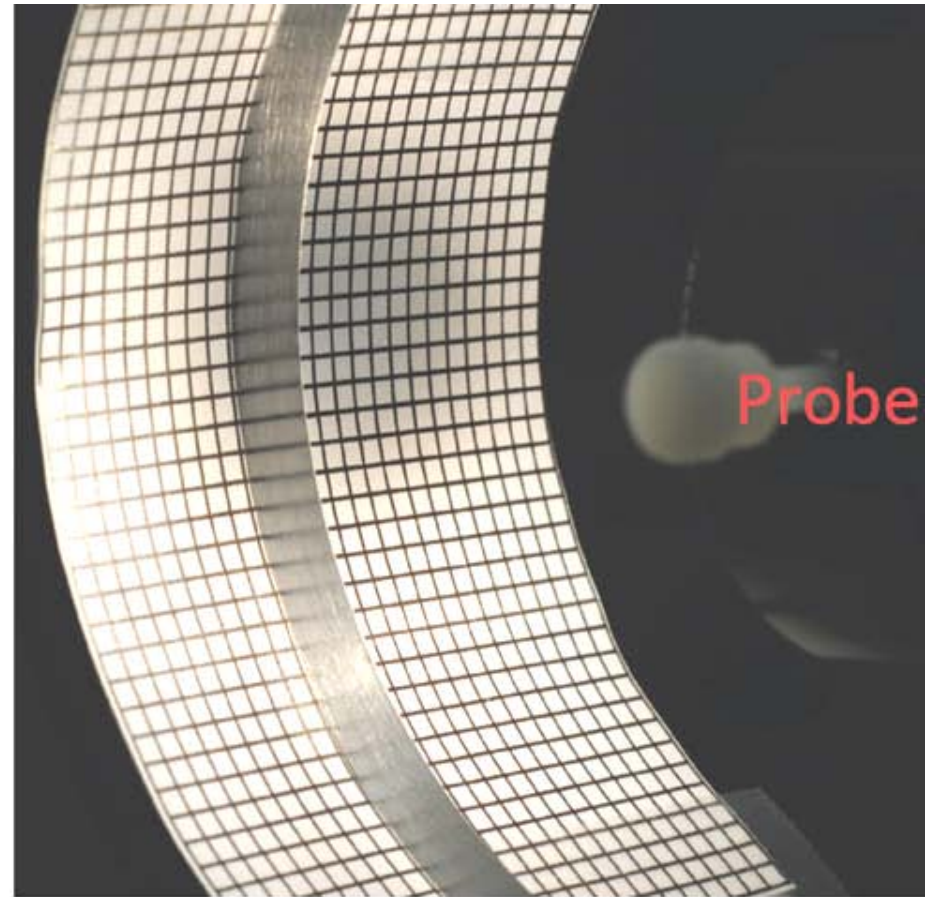
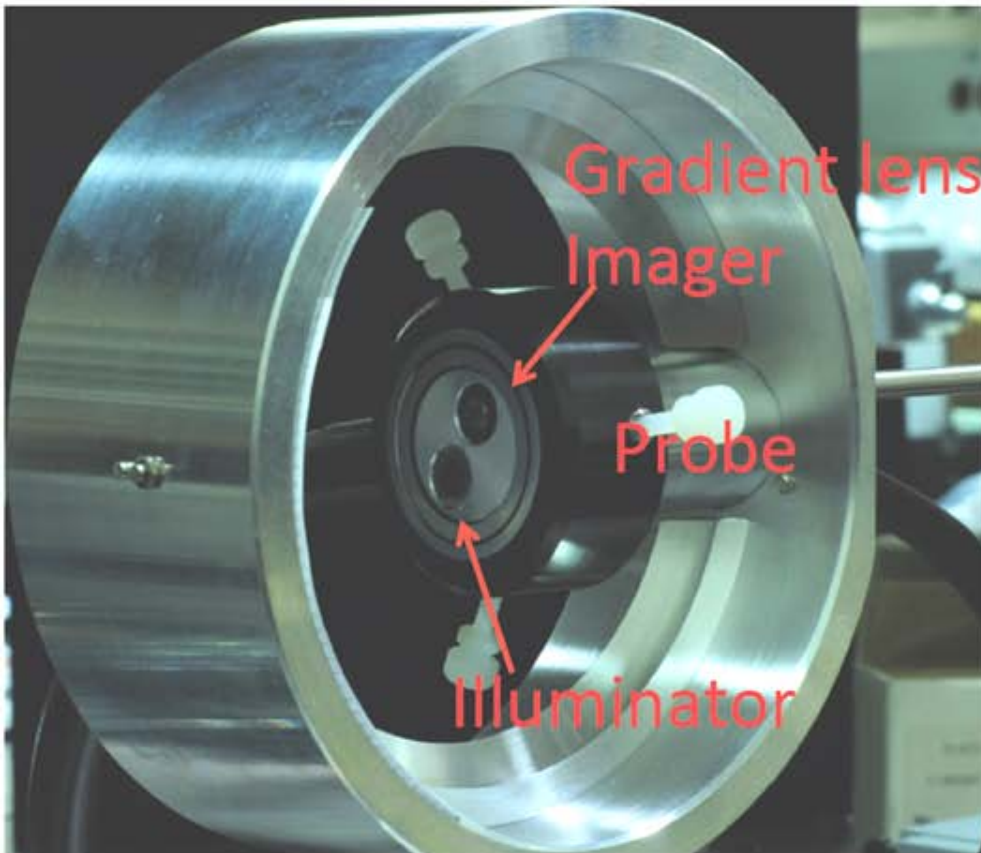
# Overview: Schematic of Imaging System Components



# Overview: Schematic of Illumination System components



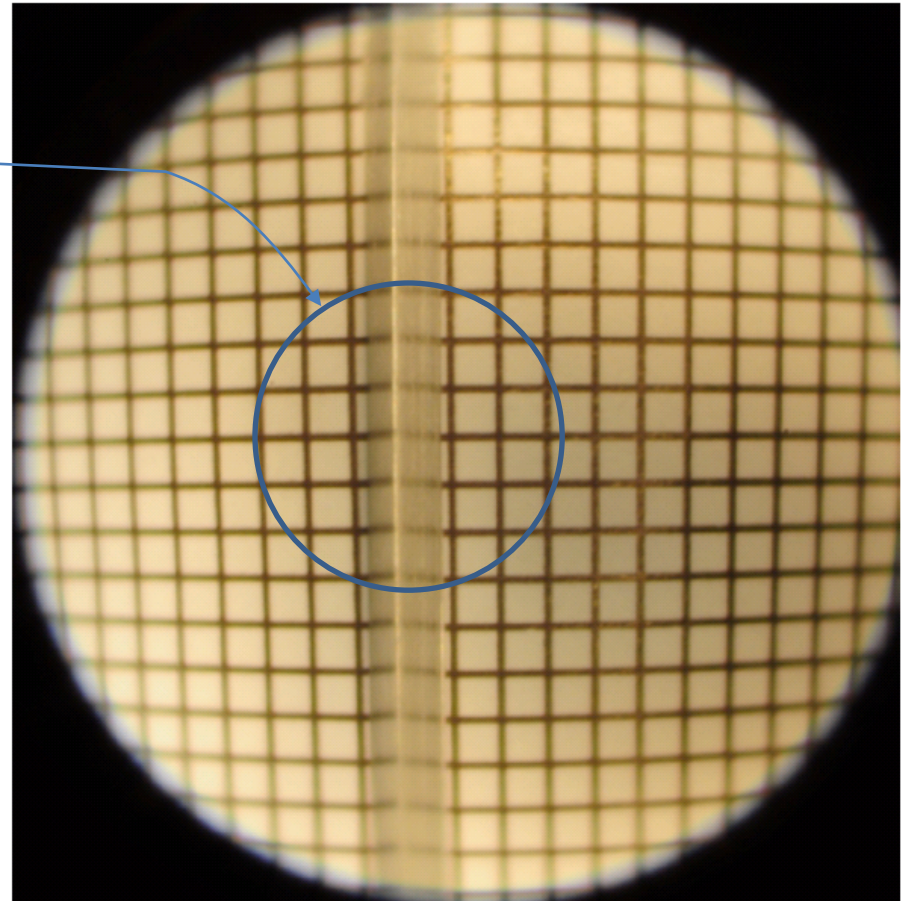
## Dynamic Imaging Mock-up





# Example of an image viewed directly onto a surface

- ❑ Image FOV approximately 25 mm in diameter
- ❑ Resolution better than 100 microns
- ❑ DOF allow coverage of moving surface over approximately 10 mm
- ❑ FOV encompasses two features of interest



Placing the 2.5 mm diameter bundle inside the 4.8 mm dia. zone still leaves room for 255 PDV fibers.  
3 zones for illumination fibers.  
AOC gamma can only image 2.4 mm diameter.  
Cutoff switches line the inside of the 5.0 mm ID pipe.

## FIBER PACKING PROGRAM DATA

### Output Data

Packed fiber number =1092

### Packing Configuration

Triangular Close Pack

### Input Data

Tube Diameter (mm) =4.797

Coating Diameter (um) =135

Cladding Diameter (um) =80

Core Diameter (um) =10

### Area (Square mm)

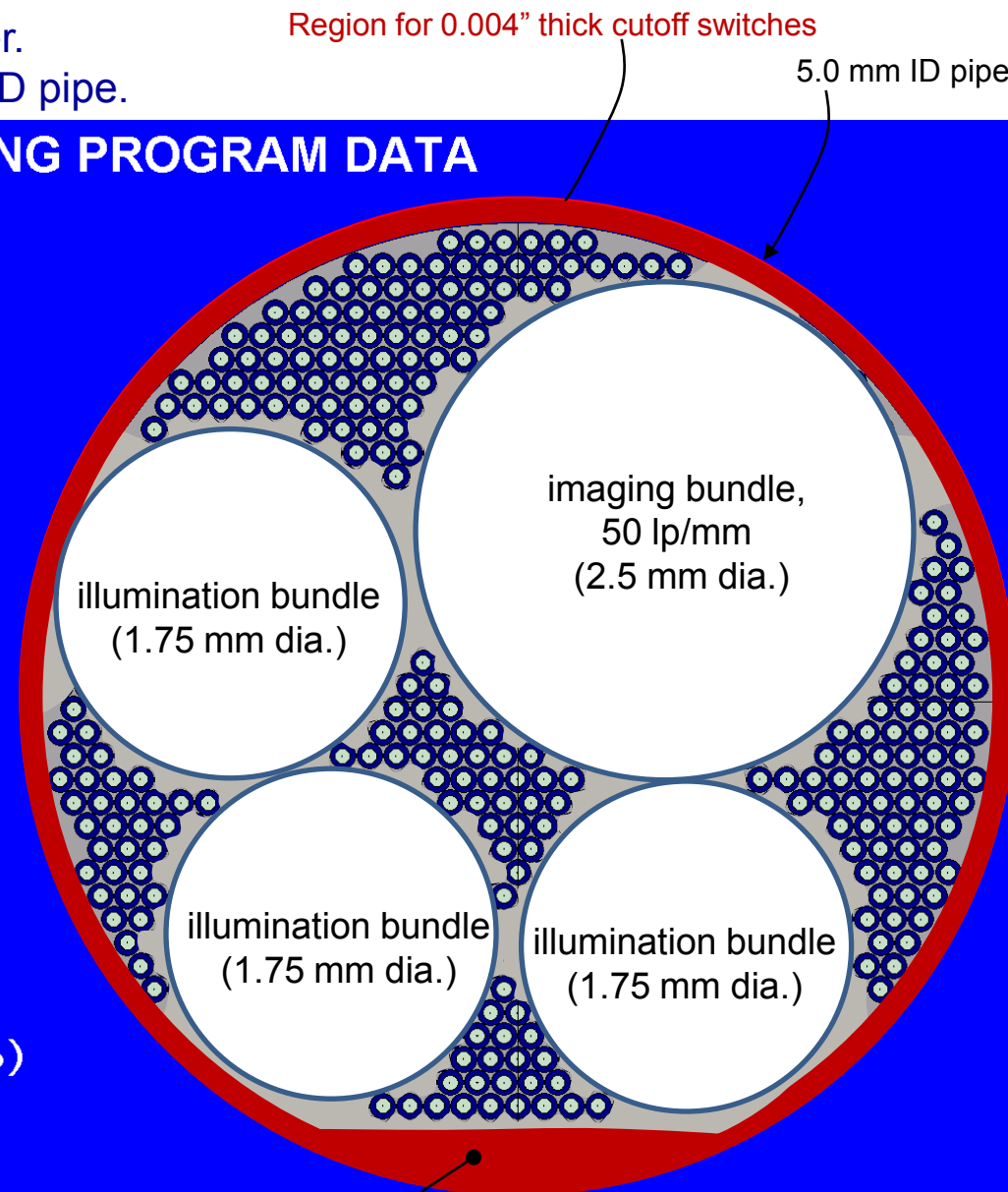
Tube =18.07

Coating =10.14 (56.1%)

Cladding =5.403 (29.9%)

Core =0.08577 (0.475%)

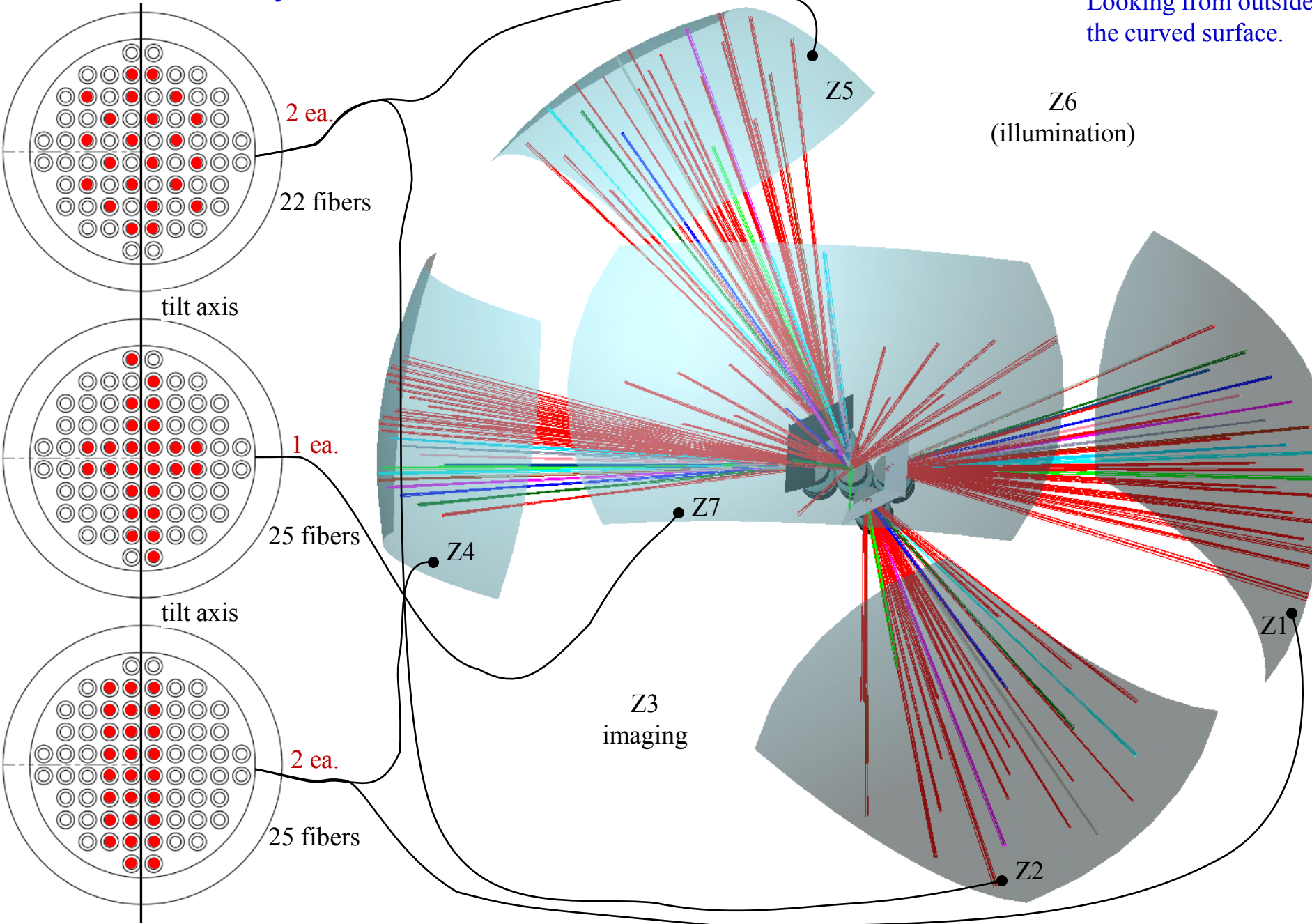
Dead Area =2.442 (13.5%)



Region reserved for cutoff switch overlap.

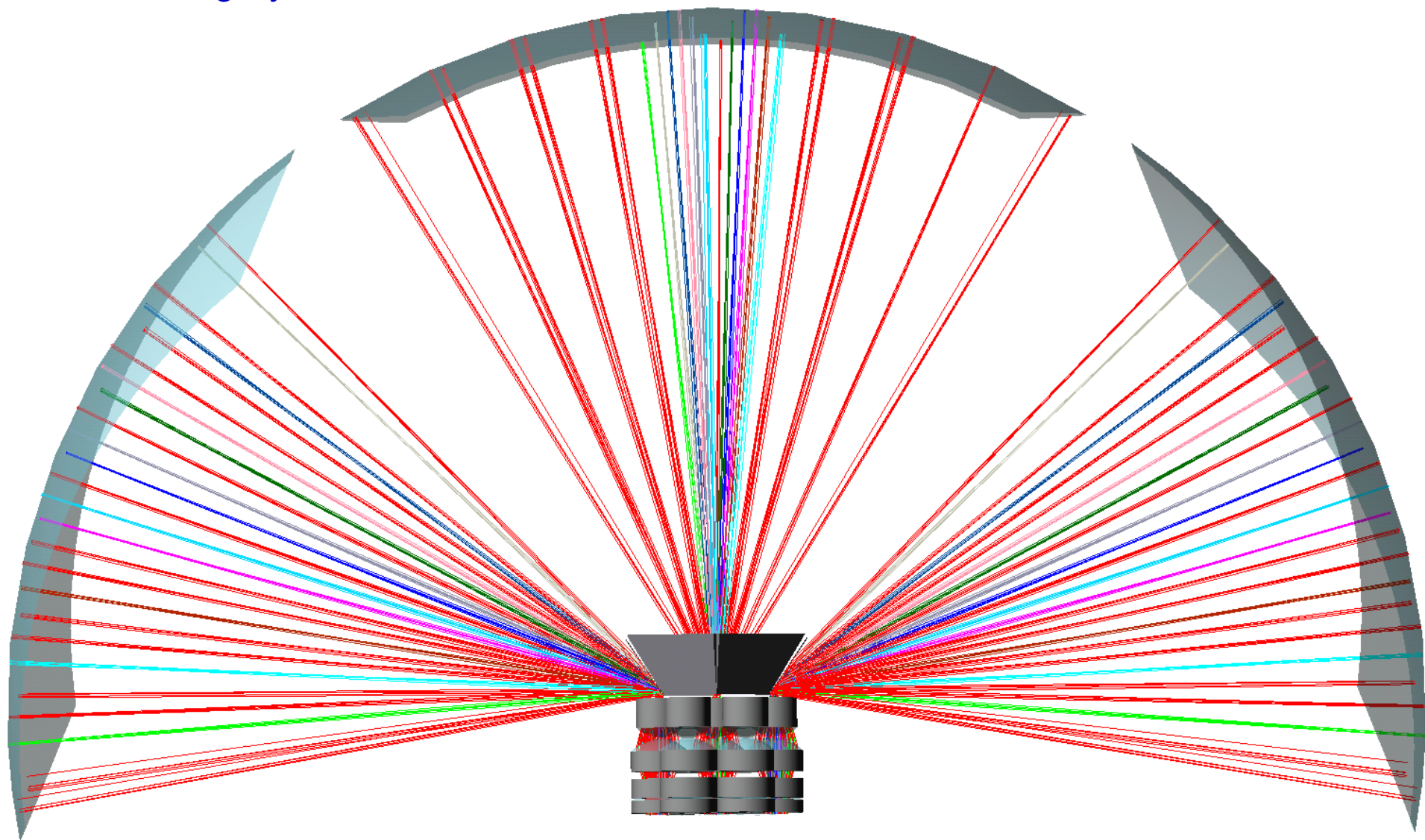
AOC#1 used for Hydro.

Looking from outside  
the curved surface.

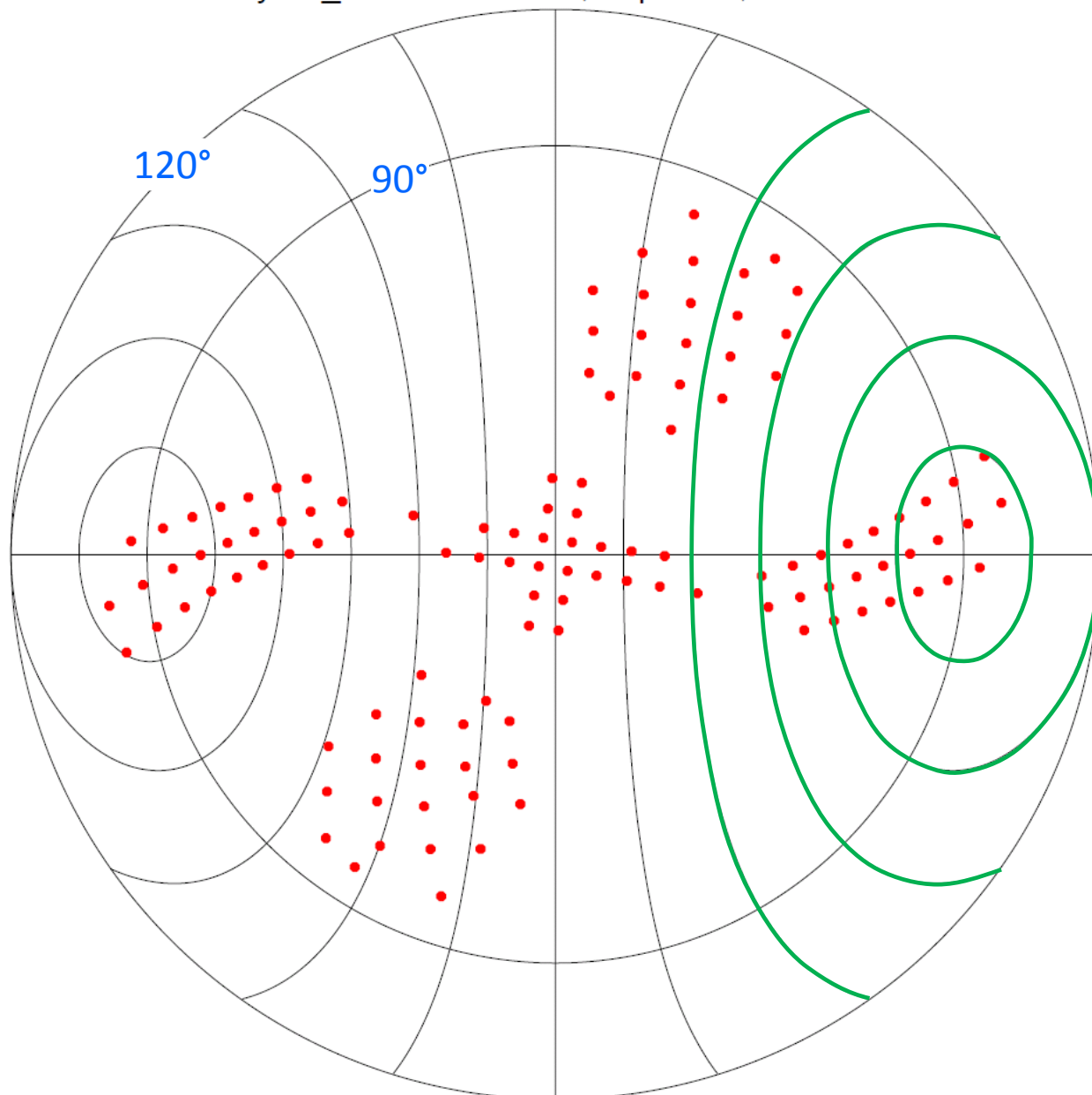




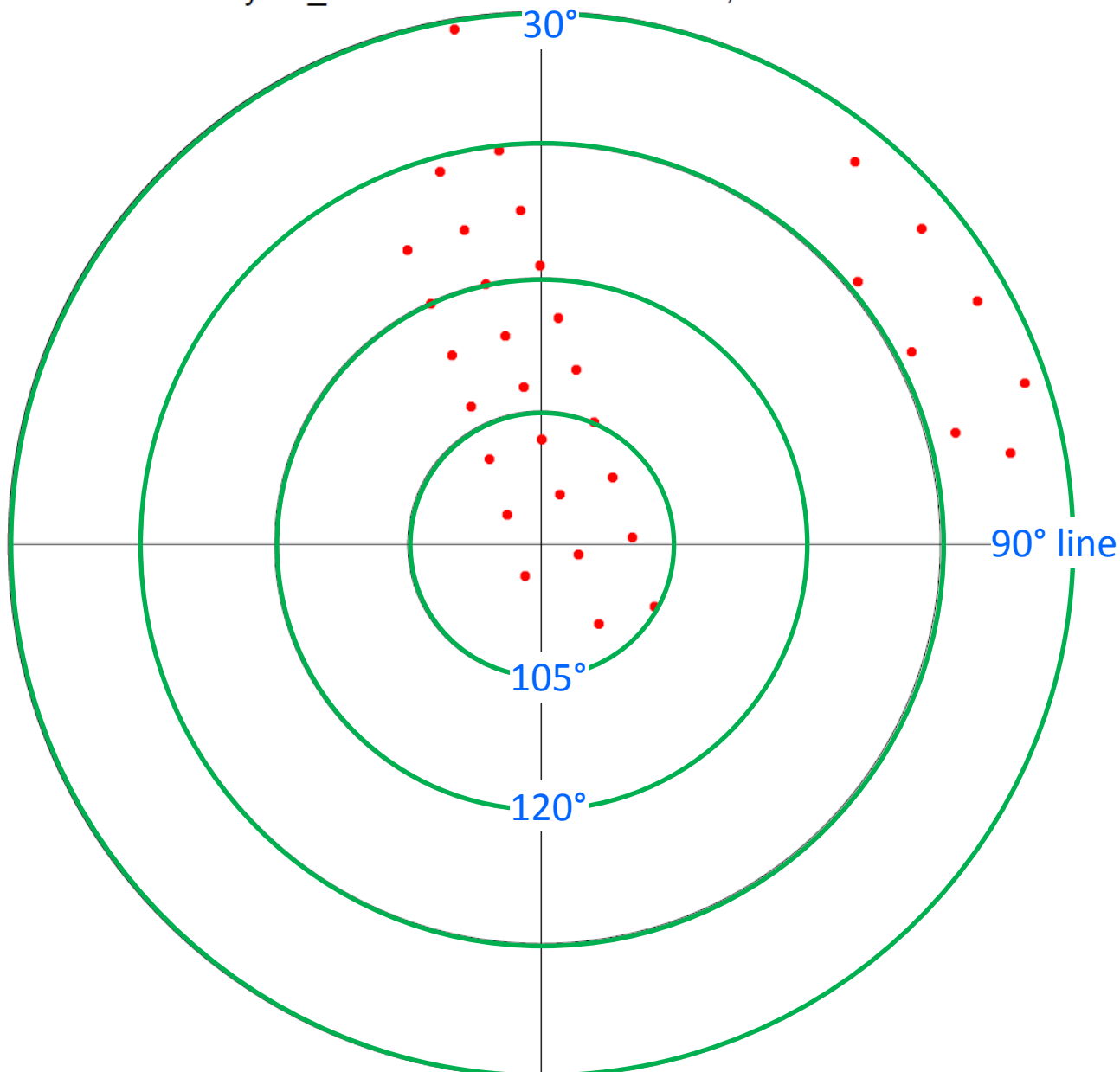
## AOC#1 – Bug Eye Probe



## Hydro\_Z4-Z7-Z1-Z2-Z5, Top View, 100 mm

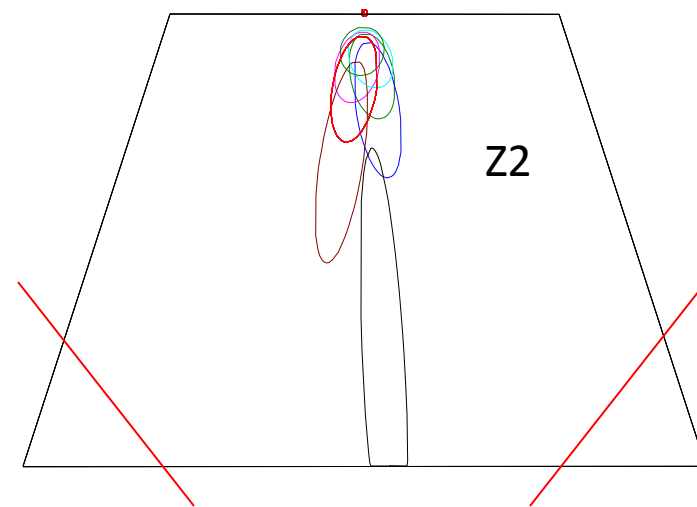
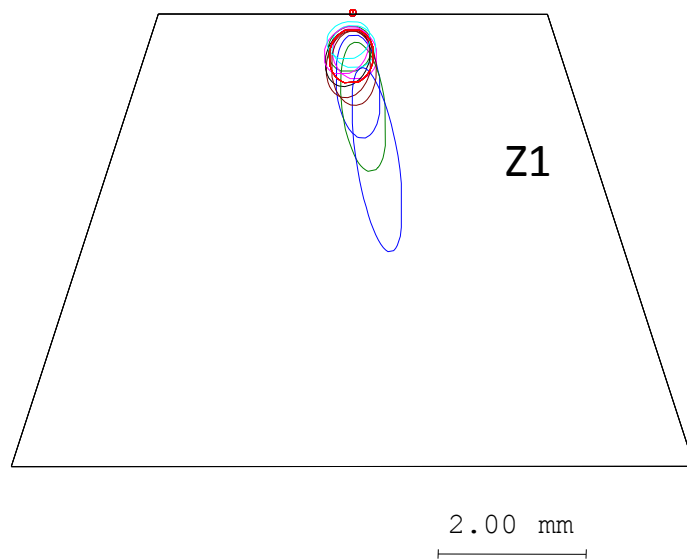


Hydro\_Z4-Z7-Z1-Z2-Z5. Pole View, 100 mm





## Analyzing used area of prism facets



SURFACE 19 : prism facet

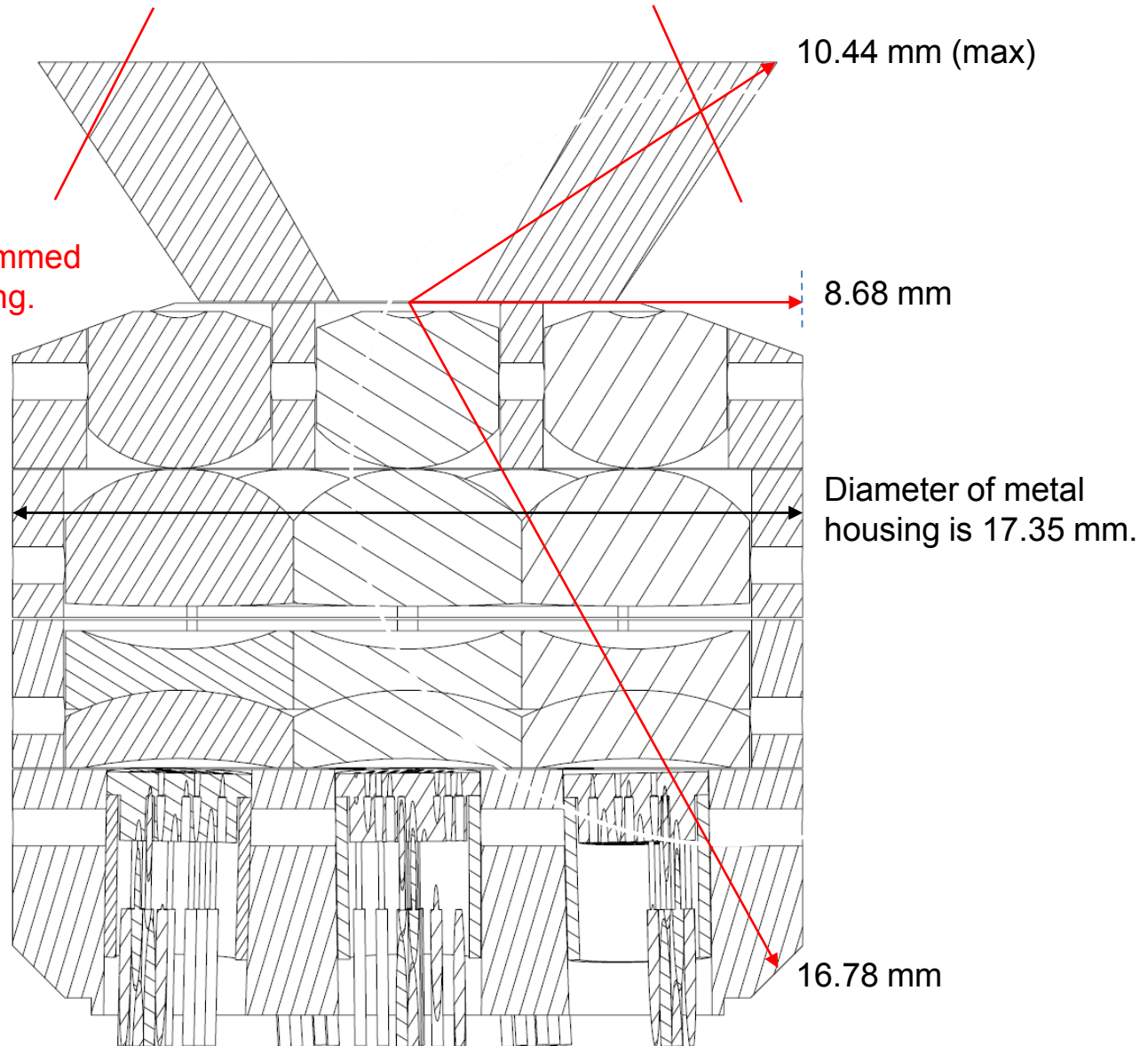
Corners of prism facets can be trimmed to gain  
1.4 mm more data recording.

AOC#1\_used\_on\_Hemi#3\_V2.len

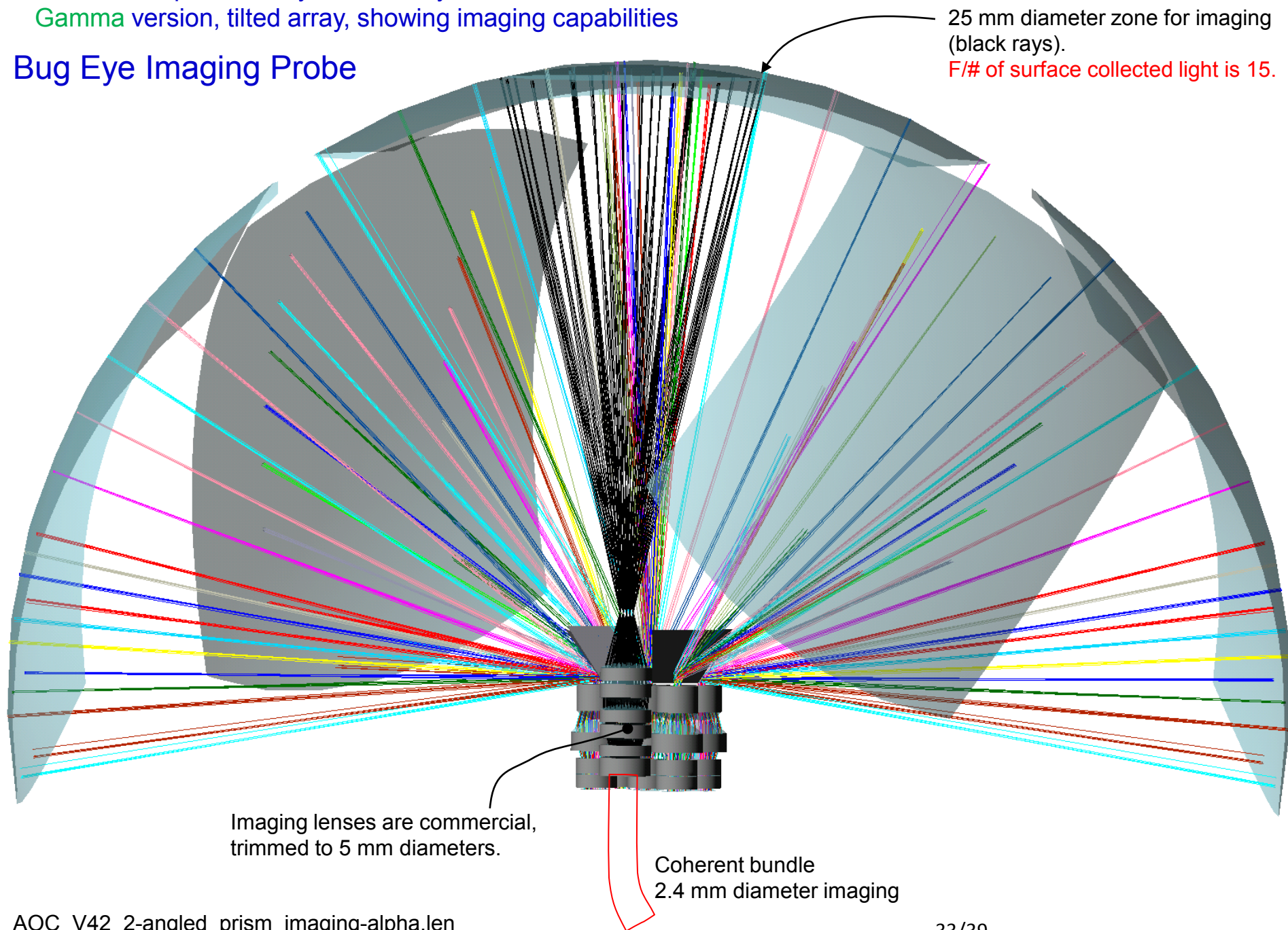
## AOC#1 used for Hemi shot #3.

Calculating distances from the “zero crossing.”

Corners of prism facets can be trimmed to gain 1.4 mm more data recording.

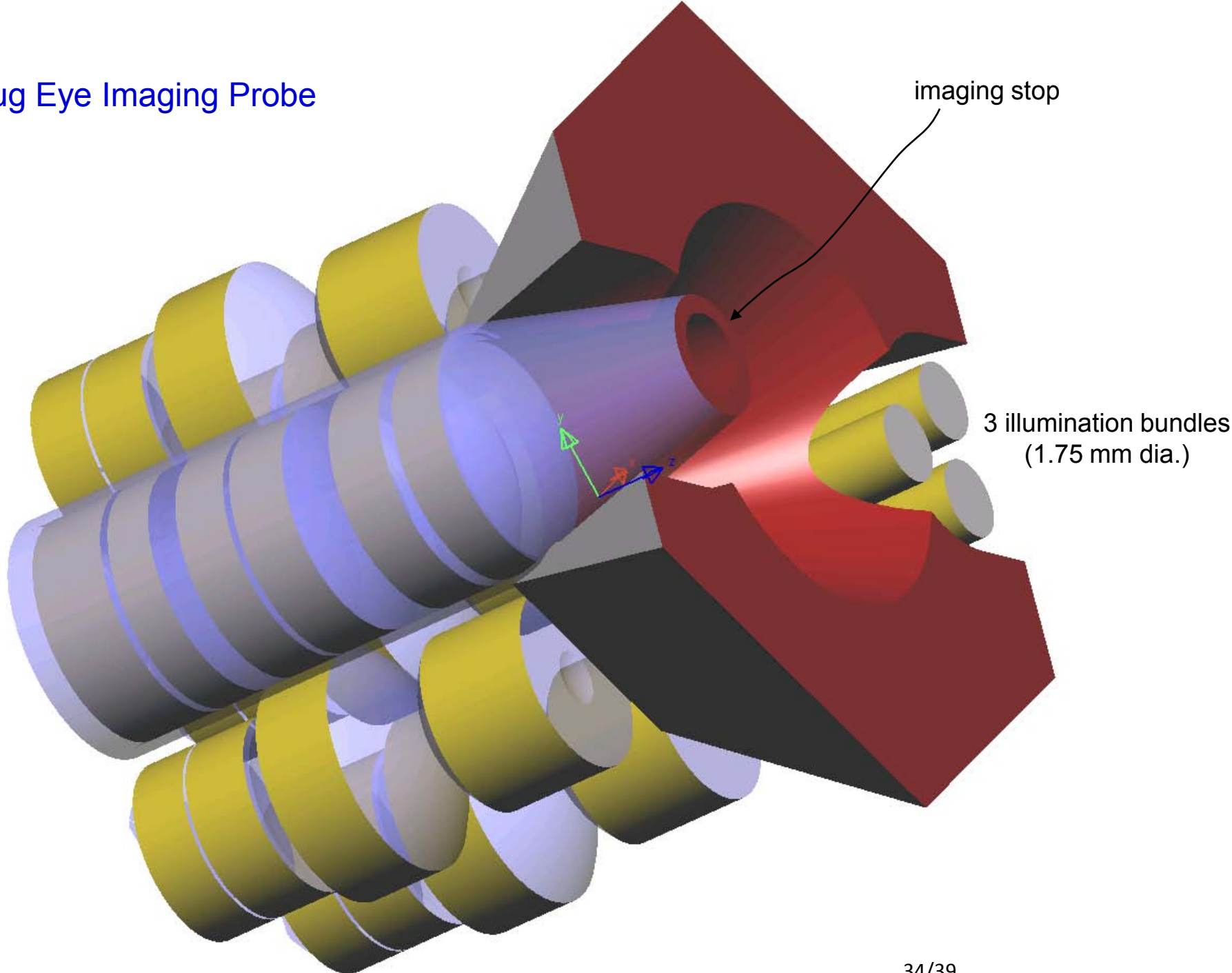


## Bug Eye Imaging Probe

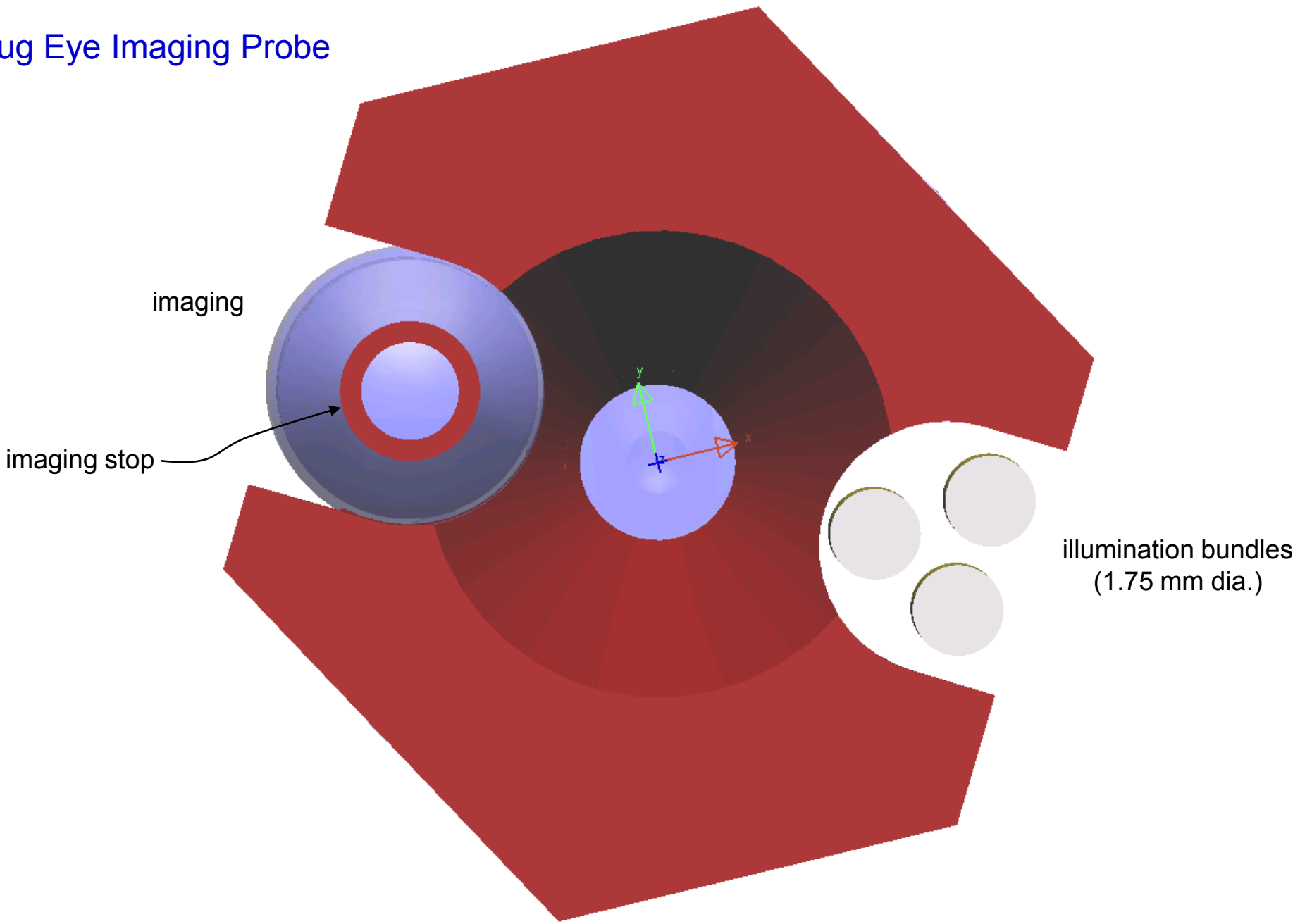




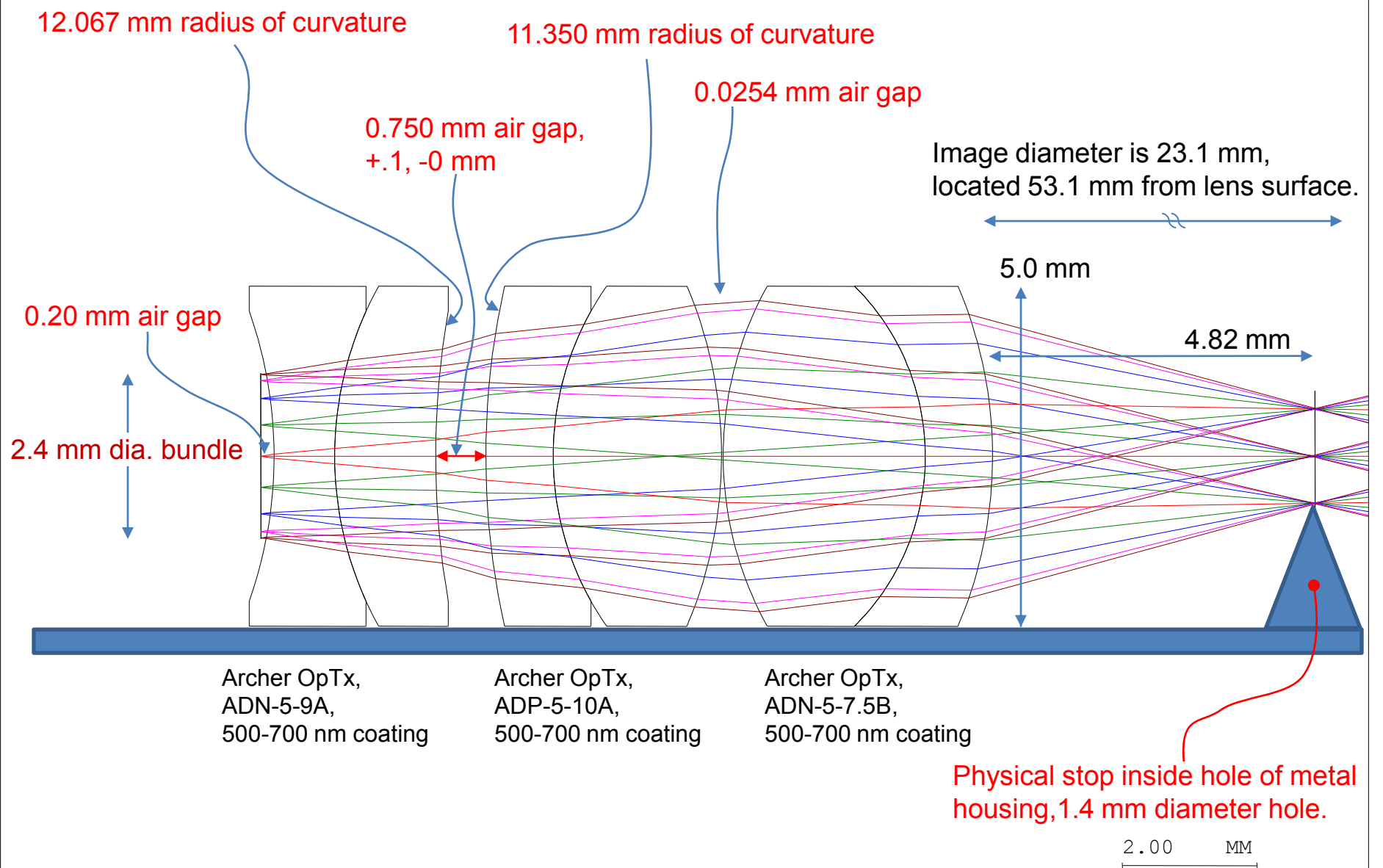
Bug Eye Imaging Probe



Bug Eye Imaging Probe



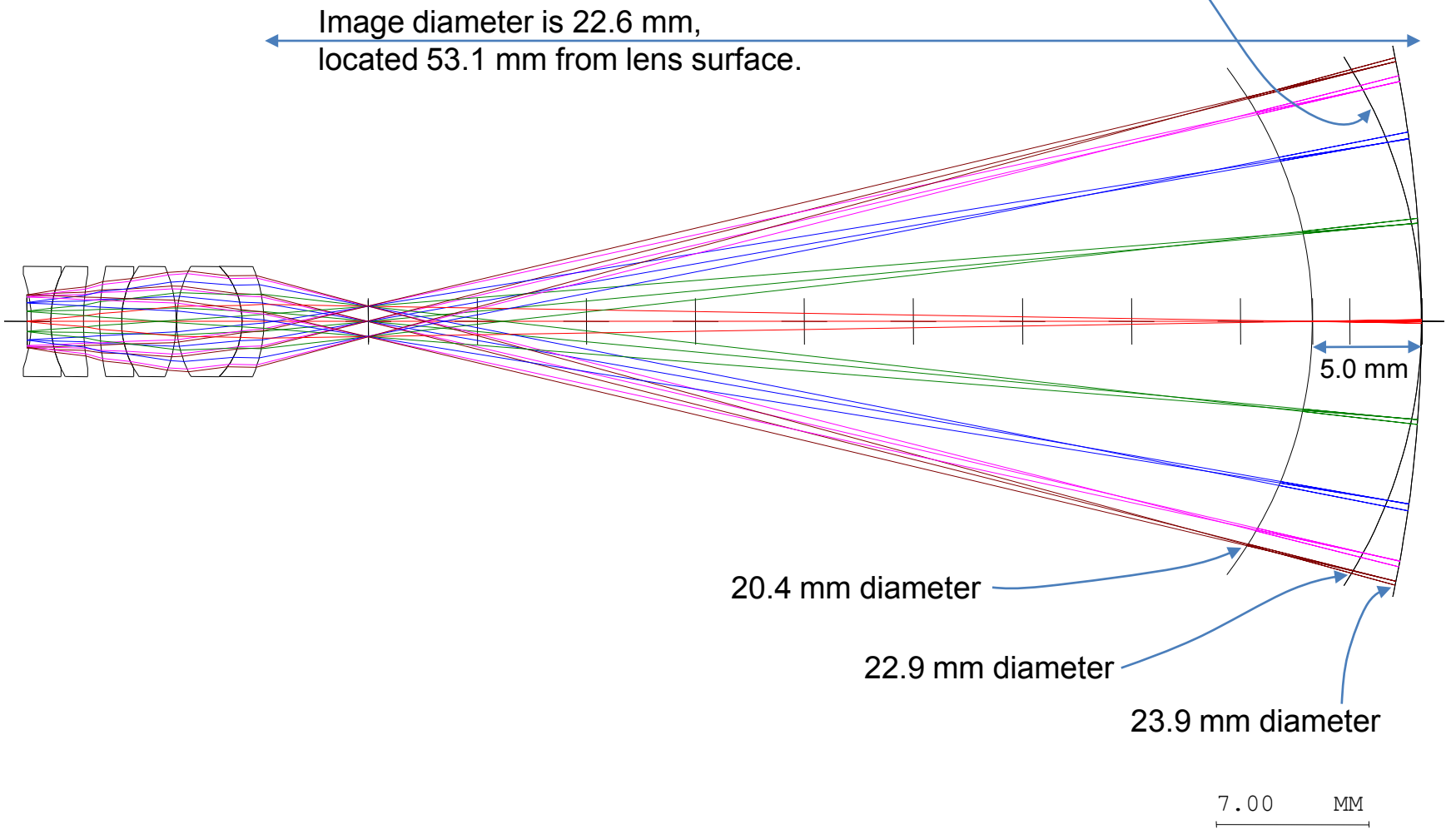
# Bug Eye Imaging Probe





Bug Eye Imaging Probe

Best focus image plane is more curved than target surface.



AOC\_V41\_alpha\_imagin  
g.len

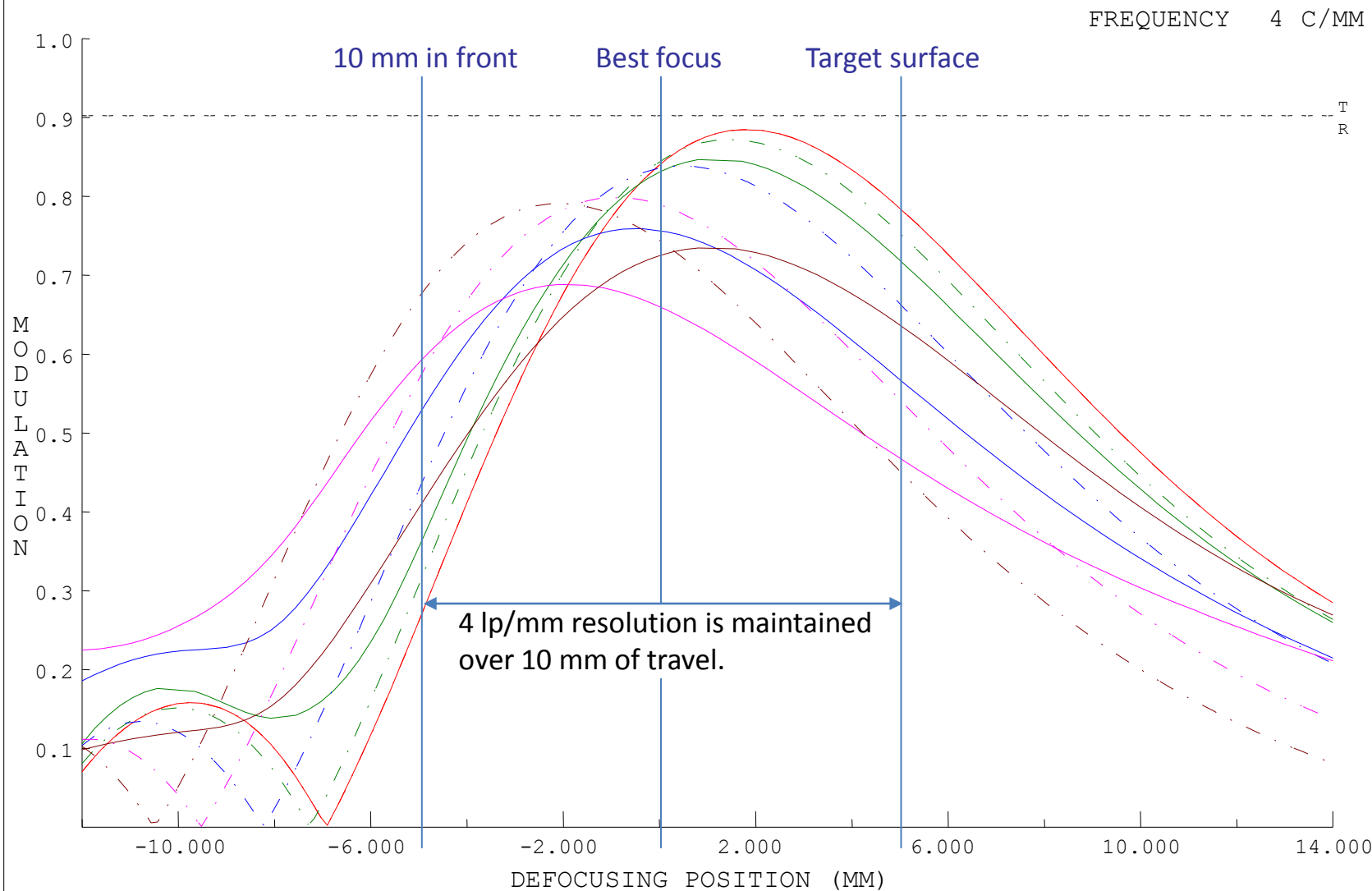
DIFFRACTION MTF

RMM

27-Sep-11

DIFFRACTION LIMIT	
—	T 0.00 mm @ bundle
- · -	R 0.30 mm @ bundle
- · -	T 0.60 mm @ bundle
- · -	R 0.90 mm @ bundle
- · -	T 1.20 mm @ bundle
- · -	R

WAVELENGTH	WEIGHT
700.0 NM	1
600.0 NM	1
500.0 NM	1



## Bug Eye Imaging Probe

### Advantages:

1. Accommodates imaging along with the PDV channels. Imaging does not have to be used for dynamic recording, it could also serve as a surface inspection tool. We have a 1550 nm converter for visible cameras allowing images of surface features surrounding a PDV spot.
2. Each of the 5 fiber arrays can have different rotations to change area coverages.
3. Each mirror facet can have different tilts to change area coverages. We used 56° and 61° on first design.
4. Data recorded down to 9.0 mm from the zero crossing.  
(This will be further reduced using 4-mm diameter lenses.)
5. This probe accommodates several hundreds of fibers.
6. Future work may lead to the use of cell phone camera lenses.

### Disadvantages:

1. Extra assembly time required to angle polish each fiber (add one extra week).
2. Zero crossings are shifted 5-mm for 4 of the 5 zones.  
(This will be further reduced using 4-mm diameter lenses.)
3. Must show that imaging is cheap and easy to perform.

